

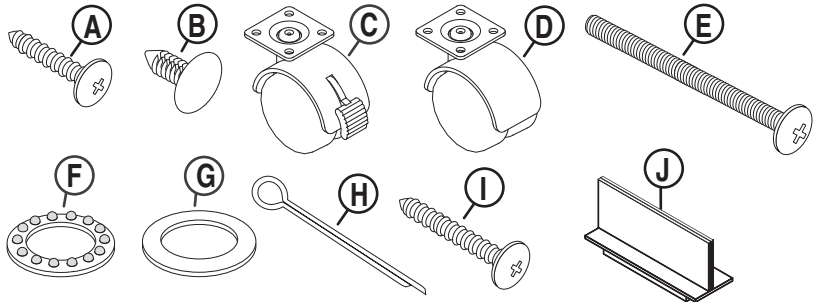
UPC ASSEMBLY INSTRUCTIONS

Design & Manufacture

Thank you for your purchase of one of many fine products designed & manufactured by UPC. We have made every effort to make your assembly easy, clear & hassle free. For more information or if you have any questions contact customer service at 1-800-859-7442.

PARTS BAG UPC 80503 Revo 192 Pocket Quad Spinner

| PART | Qty. | Ref. |
|----------------------------|--------------|------|
| 5/8" Trusshead Screw | 38 (2 extra) | A |
| Push Pin | 34 (2 extra) | B |
| Locking Caster | 3 | C |
| Non-Locking Caster | 2 | D |
| 2" Trusshead Machine Screw | 4 | E |
| Bearing | 4 | F |
| Washer | 8 | G |
| Cotter Pin | 4 | H |
| 3/4" Trusshead Screw | 25 (1 extra) | I |
| Header Clip | 2 | J |

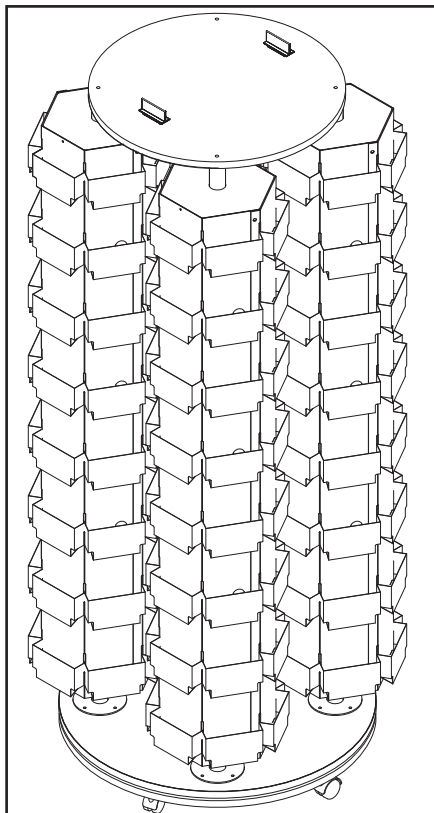
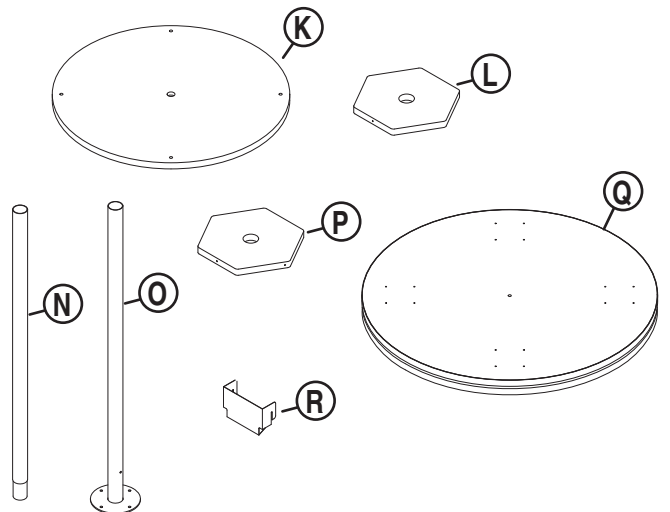


TOOLS REQUIRED: #2 Phillips Screwdriver & Pliers **Optional: Stepladder**

PARTS LIST

| PART | Qty. | Ref. |
|-------------------|------|------|
| Top Plate | 1 | K |
| Tower Cap | 4 | L |
| Tower Side Panels | 8 | M |
| Top Pole | 4 | N |

| PART | Qty. | Ref. |
|---------------|------|------|
| Bottom Pole | 4 | O |
| Spinner Plate | 4 | P |
| Base | 1 | Q |
| Pocket | 192 | R |



Finished Display

YouTube

Instruction Video

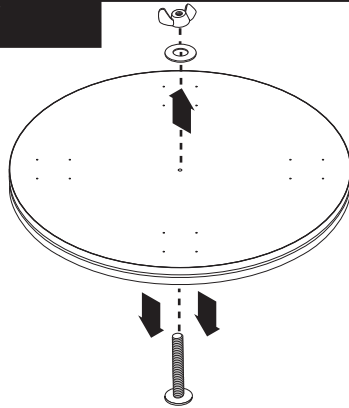
Watch our easy
to follow
instruction video

www.upcdisplays.com/80503

ASSEMBLY

PRE-ASSEMBLY

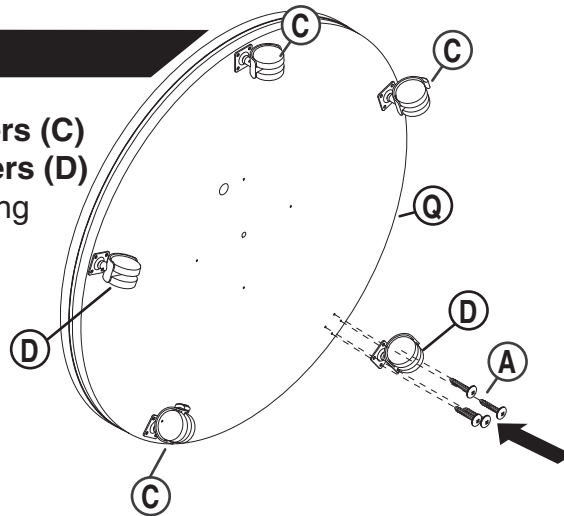
- 1 Remove (1) bolt, (1) wing nut and (1) washer from **Base (Q)** discard before beginning assembly.



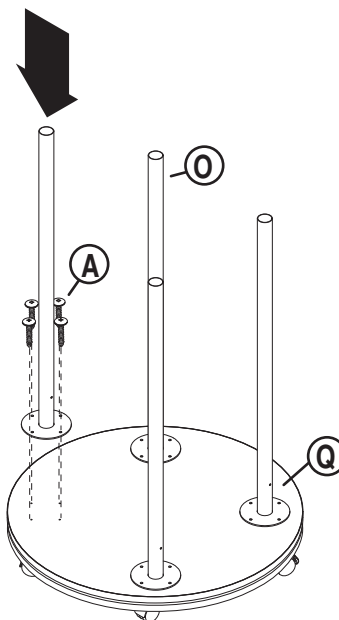
NOTE: This must be completed or Spinner will not Spin.

ASSEMBLY

- 2 Attach (3) **Locking Casters (C)** & (2) **Non-Locking Casters (D)** to bottom of **Base (Q)** using (20) **5/8" Trusshead Screws (A)**.



- 3 Attach (4) **Bottom Poles (O)** to **Base (Q)** using (16) **5/8" Trusshead Screws (A)**.



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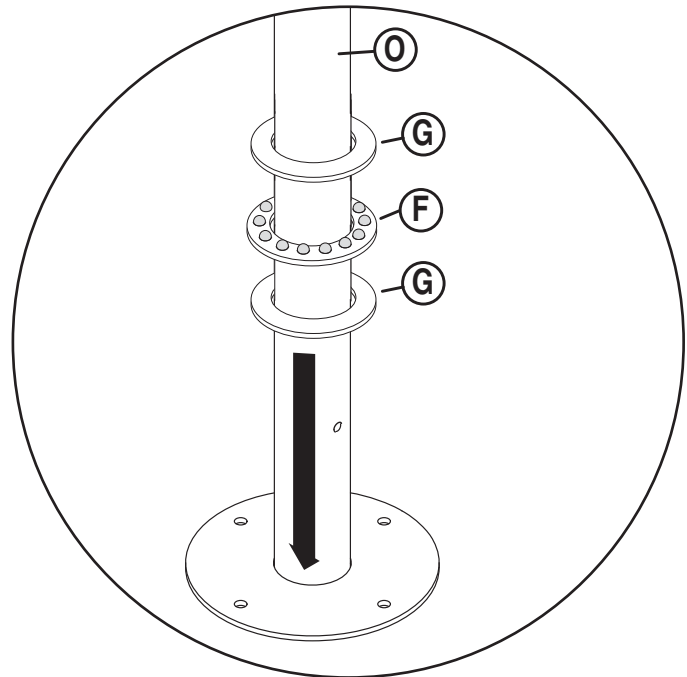
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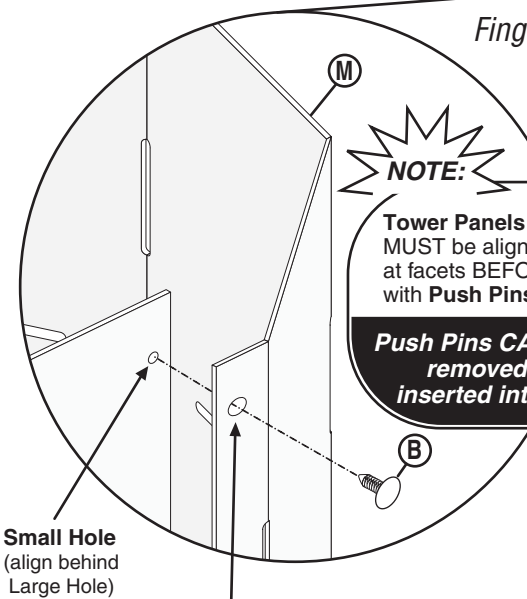
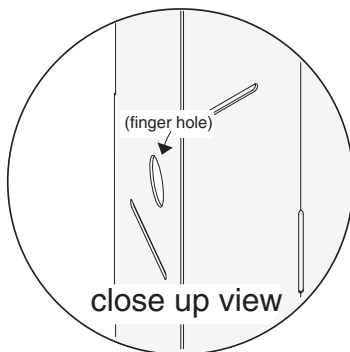
ASSEMBLY

- 4** First slide (1) Washer (G) over Bottom Pole (O). Next slide (1) Bearing (F) and repeat with (1) Washer (G) as shown to right.

NOTE: Repeat this step 4 on (3) other Bottom Poles (O).



- 5 IMPORTANT: PEEL PROTECTIVE MASKING OFF TOWER SIDE PANELS (M) BEFORE ASSEMBLY.**



Finger Holes

- 6**
- A.** Overlap each Tower Panel (M) so the large hole of facet lies outside the small hole of adjacent panel. (see figure LEFT)
 - B.** Use Large Finger Holes to hold Tower Panels (M) tightly together while installing Push Pins (B). (see figure LEFT)
 - C.** Join (2) Tower Panels (M) together using (8) Push Pins (B). (see figure FAR LEFT)

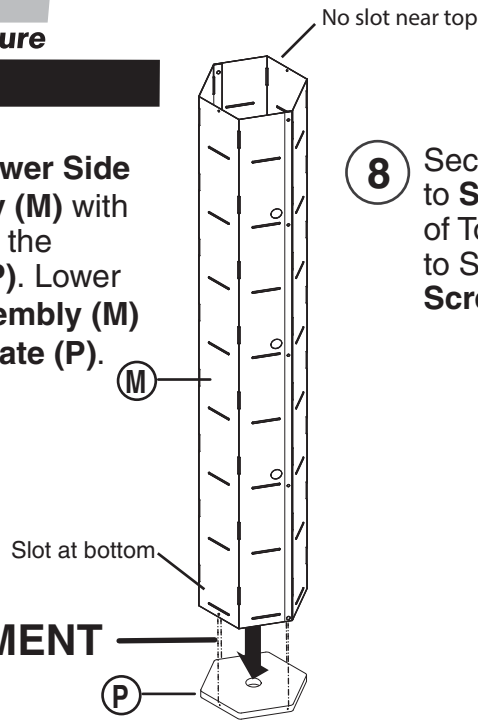
Bottom of Tower Panel (With Slot)

Top of Tower Panel (No Slot)

NOTE: Now Repeat Step 5 & 6 on (3) other Tower Side Panel Assemblies (M).

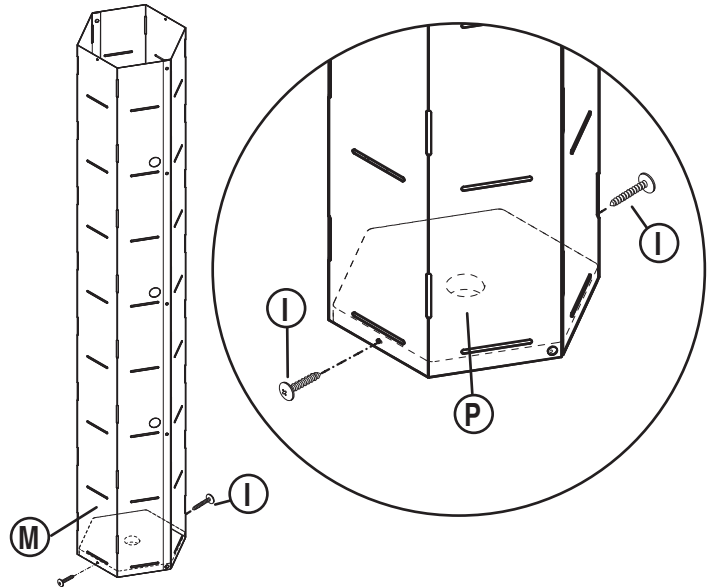
ASSEMBLY

- 7** Align holes in **Tower Side Panel Assembly (M)** with **(4)** edge holes in the **Spinner Plate (P)**. Lower **Side Panel Assembly (M)** on to **Spinner Plate (P)**.

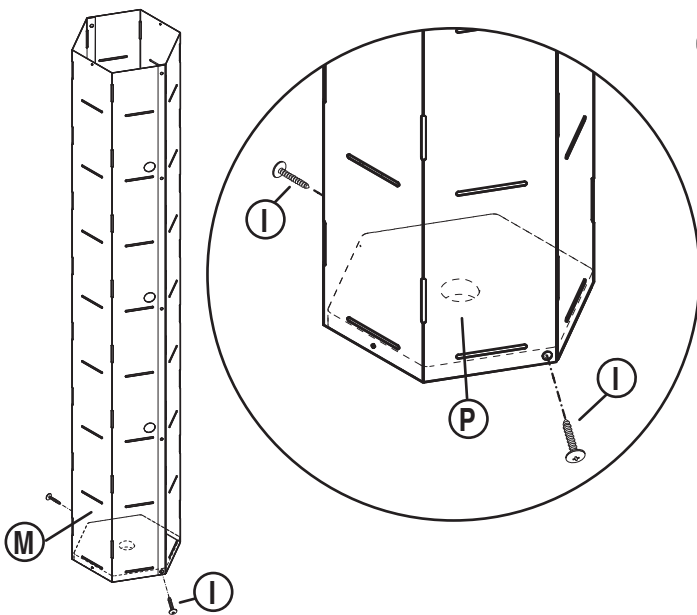


HOLE ALIGNMENT

- 8** Secure **Tower Panel Assembly (M)** to **Spinner Plate (P)** at middle holes of Tower Panel Assembly. Attach Tower Panels to Spinner Plate edge with **(2) 3/4" Trusshead Screws (I)**. **DO NOT** tighten completely!



- 9** Continue to secure **Tower Panel Assembly (M)** to **Spinner Plate (P)** at corner holes of Tower Panel Assembly. Attach panels to Spinner Plate edge with **(2) 3/4" Trusshead Screws (I)**. Tighten all **(4)** securely.



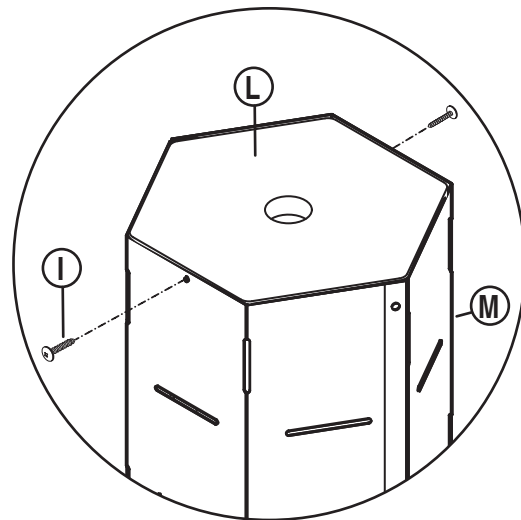
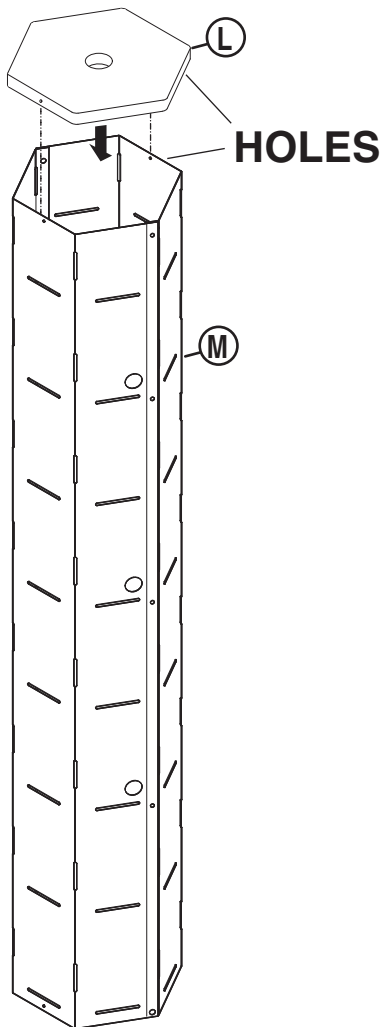
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ASSEMBLY

- 10** Align holes in **Tower Cap (L)** with **(2)** edge holes in **Tower Side Panel Assembly (M)** and lower **Tower Cap** into assembly.

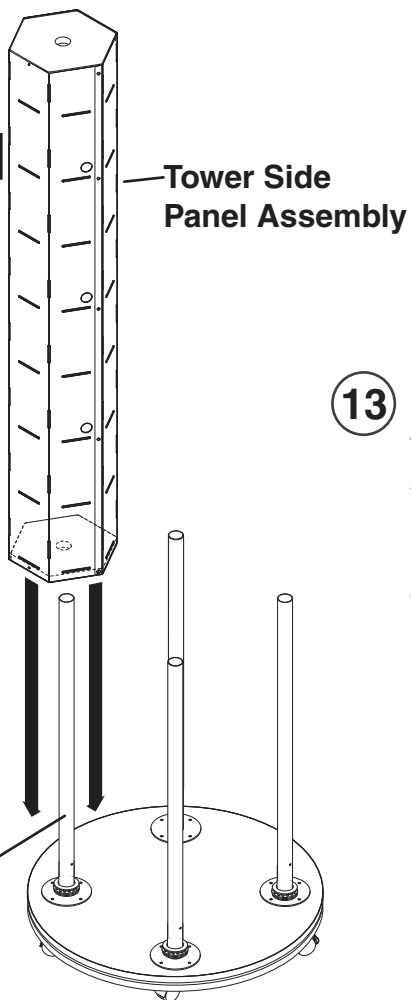


- 11** Attach **Tower Cap (L)** on to **Tower Side Panel Assembly (M)** using **(2)** 3/4" Trushead Screws **(I)**.

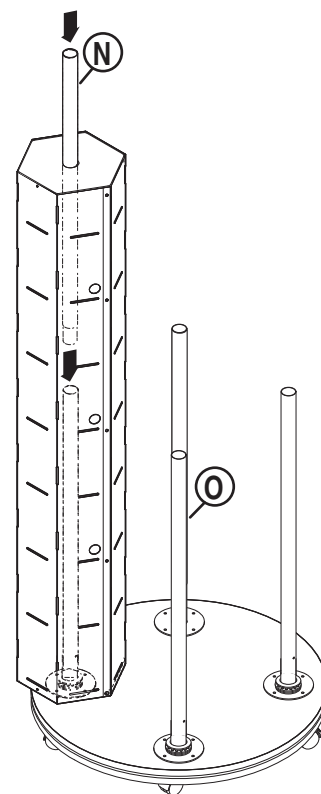
**NOTE: Repeat Step 7 through 11
3 more times to complete Tower Assembly.**

ASSEMBLY

- 12** Slide **Tower Side Panel Assembly** down onto **Bottom Pole Assembly**.
NOTE: Repeat Step 11 & 12 (3) more times to complete Top Pole Assembly.
NOTE: you may need a stepladder to Complete Step 12.



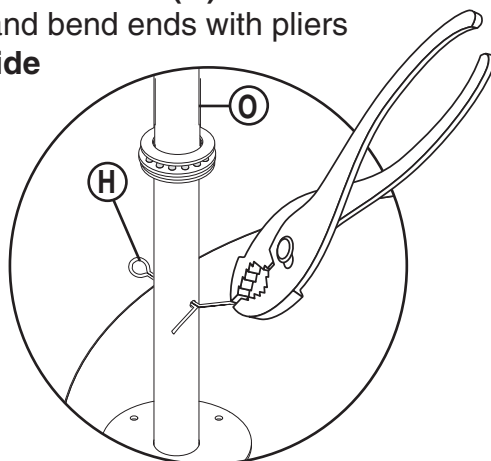
- 13** Slide **Top Pole (N)** down through Tower Side Panel Assembly into **Bottom Pole (O)**. Adjust as needed through clear tower.



Bottom Pole Assembly

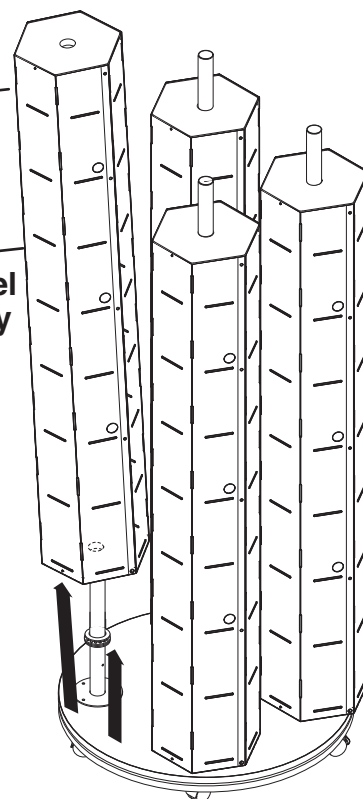
- 14** Lift **Tower Side Panel Assembly** up until Top pole opening slides under **Tower Cap (L)**. This will allow the tower to remain suspended. Pull all Washers and Bearings above hole in **Bottom Pole (O)** and slide **Cotter Pin (H)** into hole and bend ends with pliers to secure. Slide **Tower Side Panel Assembly** back down onto bearing assembly.

NOTE: Repeat Step 13, 3 more times to complete Cotter Pin Assembly.



Offset tower on top pole opening.

Tower Side Panel Assembly



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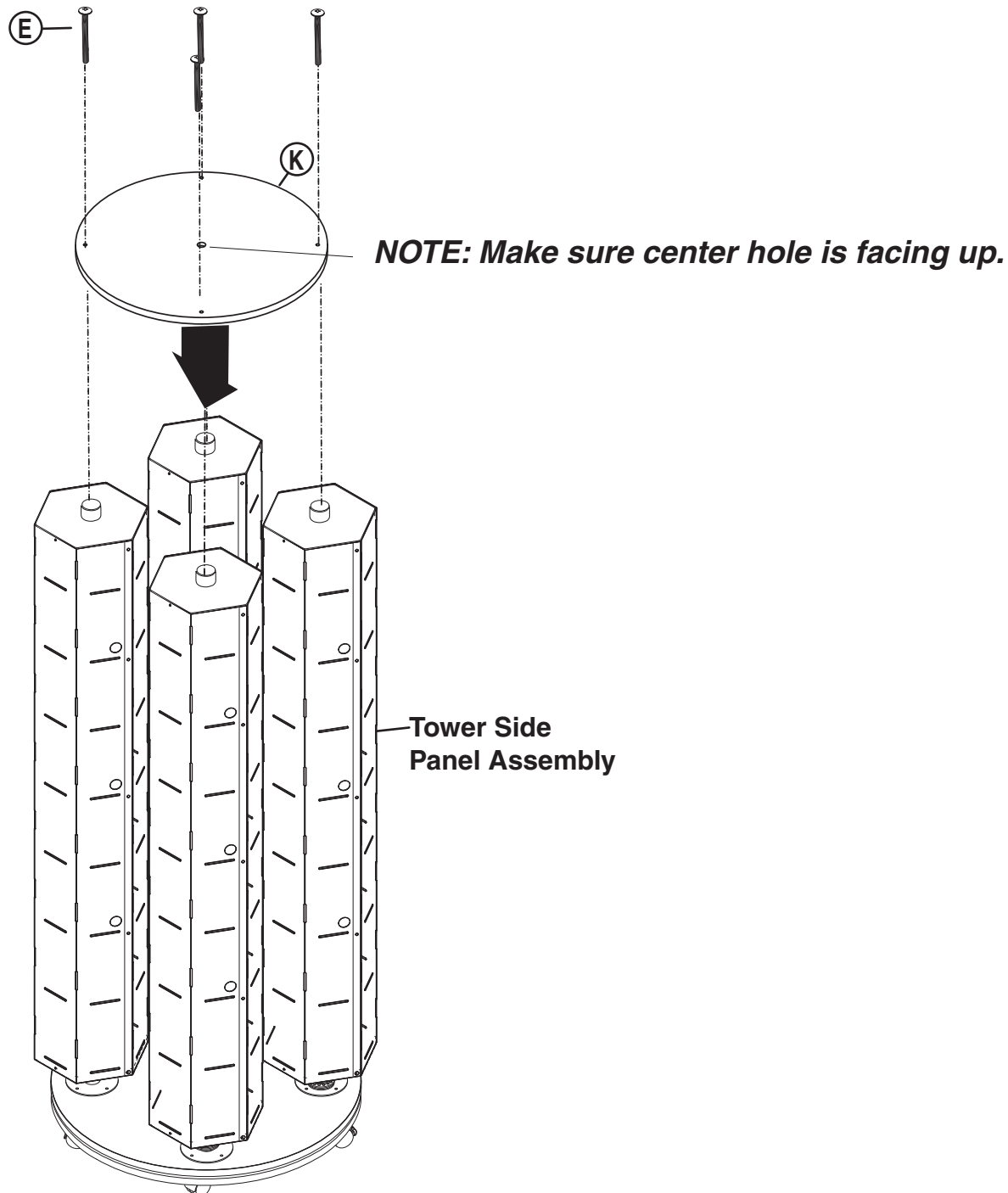
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ASSEMBLY

- 15** *Note: you may need a step ladder to Complete Step 15.*

Align holes and lower **Top Plate (K)** with shipping hole facing up on top of **Tower Side Panel Assemblies** and attach using **(4) 2" Trushead Machine Screws (E)**.

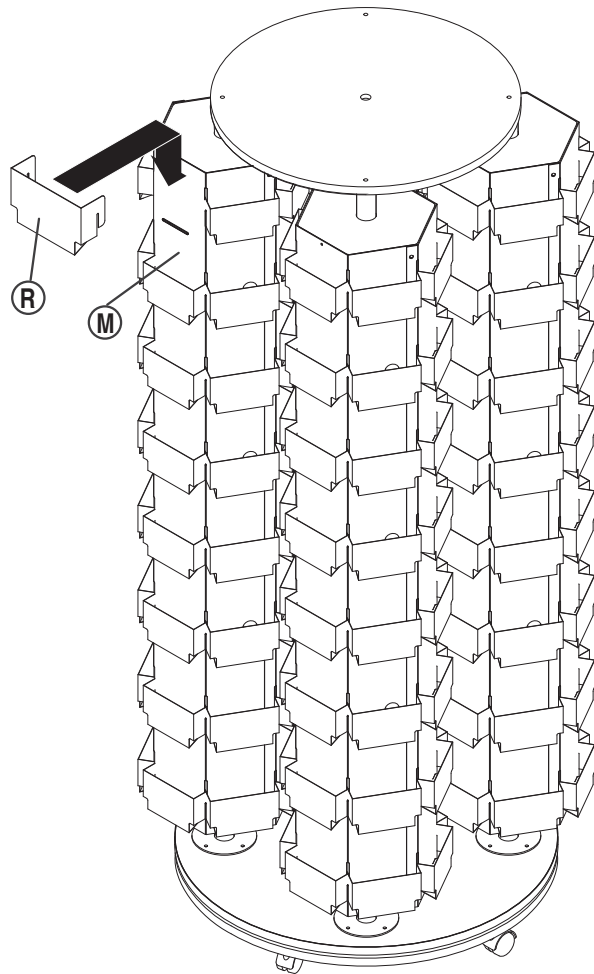


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ASSEMBLY

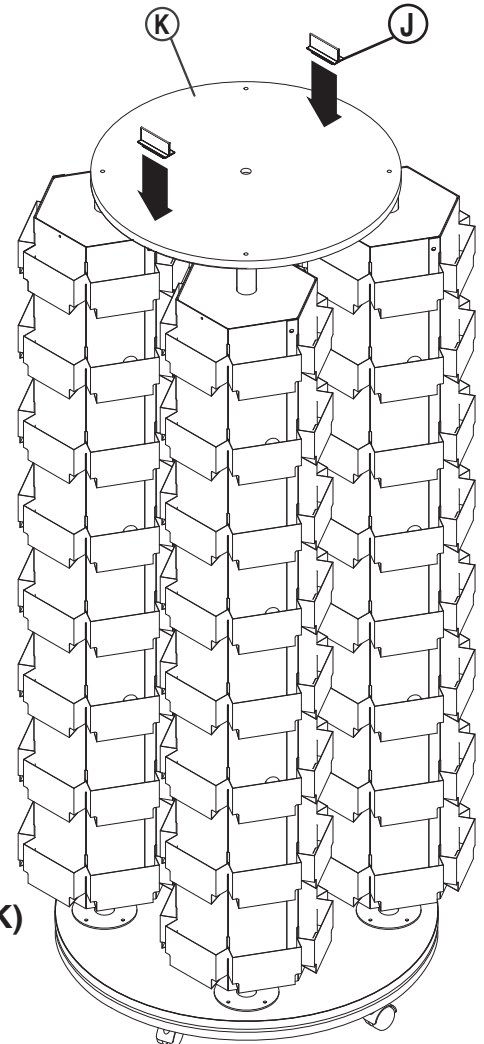


- 16** Attach **(192) Pockets (R)** by hooking the tabs into the vertical slots in the **Tower Side Panels (M)**.

Lock bottom tongue of **Pockets (R)** into the horizontal slots on the **Tower Side Panels (M)**.

Each vertical slot holds two **Pockets (R)** side-by-side.

NOTE: 48 Pockets per Tower.



- 17** Attach **(2) Header Clips (J)** near to edge of **Top Plate (K)** on opposite sides. Install your own headers.