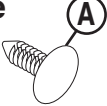
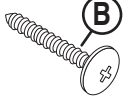

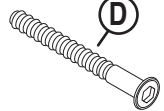
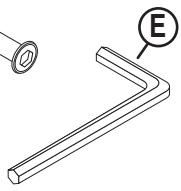
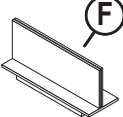


UPC ASSEMBLY INSTRUCTIONS

Design & Manufacture

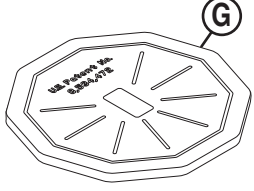
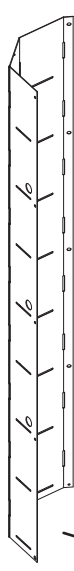
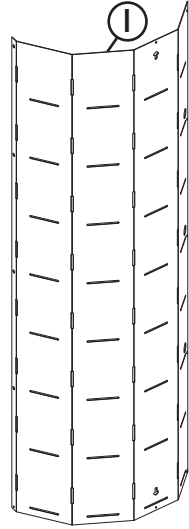
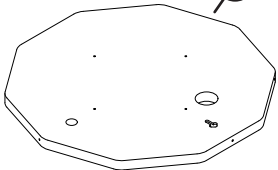
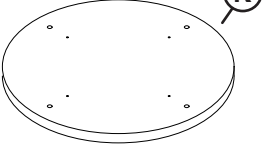
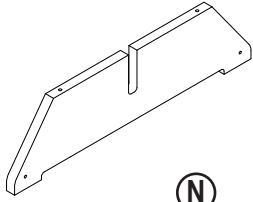
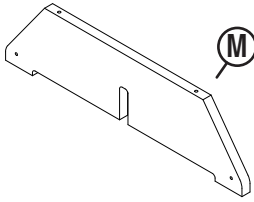
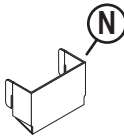
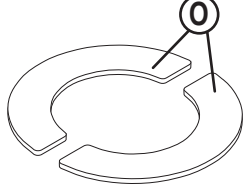
Thank you for your purchase of one of many fine products designed & manufactured by UPC. We have made every effort to make your assembly easy, clear & hassle free. For more information or if you have any questions contact customer service at 1-800-859-7442.

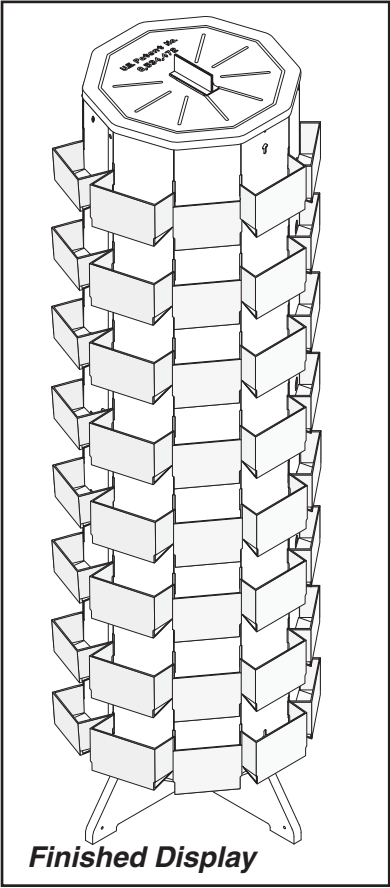
PARTS BAG UPC 7290 80 Pocket Spinner with Vacuum Formed Top

PART	Quantity	Reference					
Push Pin	13 (1 extra)	A					
Long Trusshead Screw	6	B					
Short Trusshead Screw	4	C					
Connector Bolt	4	D					
Hex Wrench	1	E					
Header Clip	1	F					

TOOLS REQUIRED: #2 Phillips Screwdriver

PARTS LIST

PART	Quantity	Reference	
Top Cap	1	G	
Tower Panel 3-facet	2	H	
Tower Panel 4-facet	1	I	
Spinner Plate Assembly	1	J	
Base	1	K	
X-Base Lower	1	L	
X-Base Upper	1	M	
Pockets	80	N	
Tower Helper	2	O	





YouTube
Instruction Video



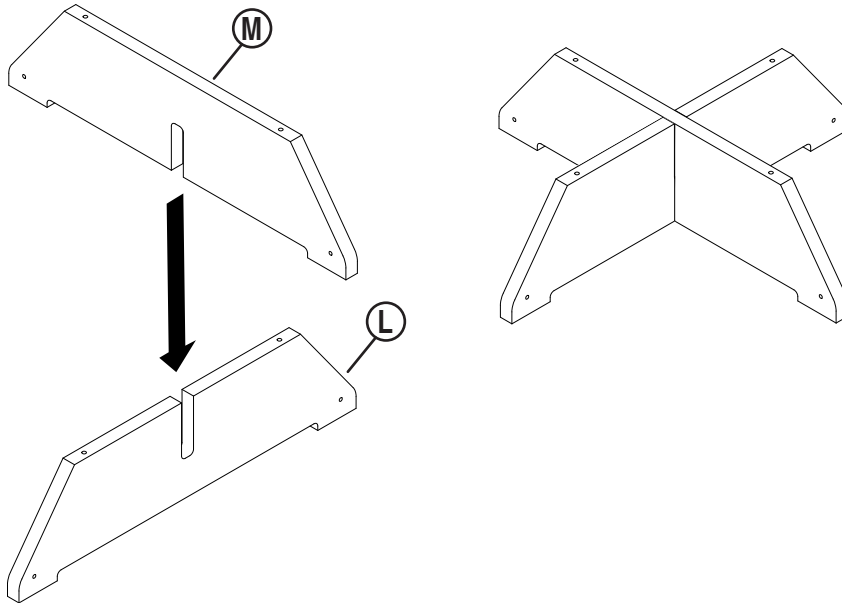
Watch our easy to follow instruction video

www.upcdisplays.com/7290.html

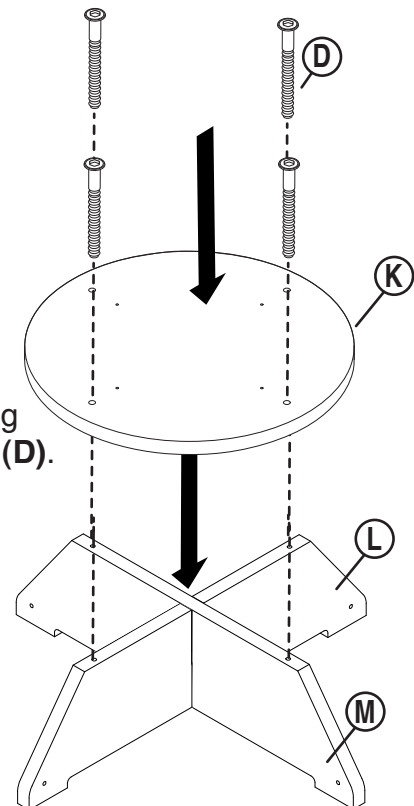
U.S. PATENT NO. 8,534,472

ASSEMBLY

- 1 Insert **X-Base Upper (M)**
into **X-Base Lower (L)**
as shown below.

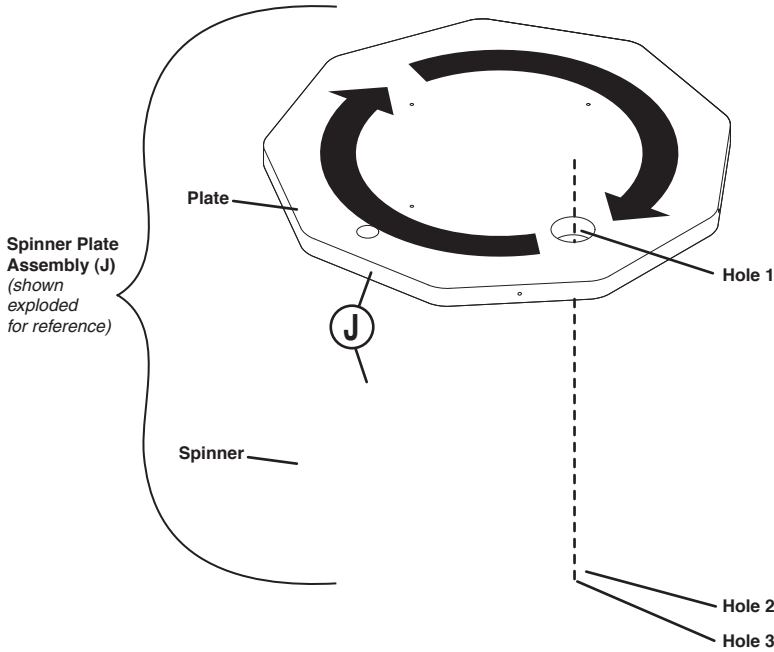


- 2 Attach **Base (K)**
to **X-Base
Assembly (L/M)** using
(4) **Connector Bolts (D)**.

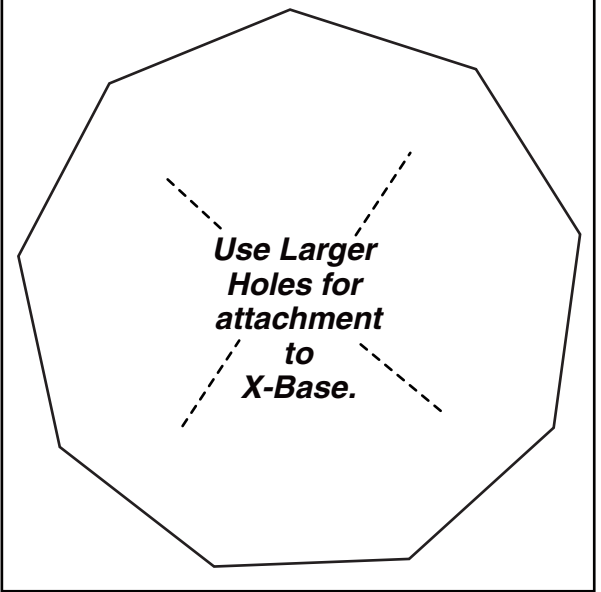


ASSEMBLY

- 3** Spin & align the large holes in **Spinner Plate** and **Spinner**.



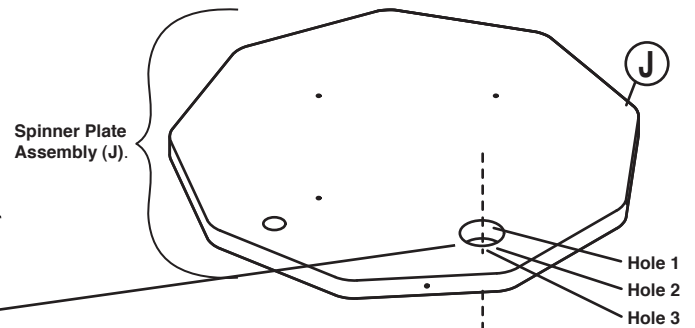
Bottom View of Spinner Plate Base (J).



Hole 1 —

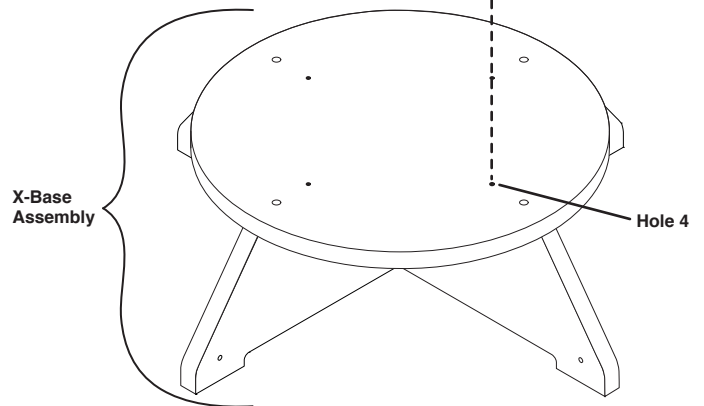
Hole 2 —

Hole 3 —



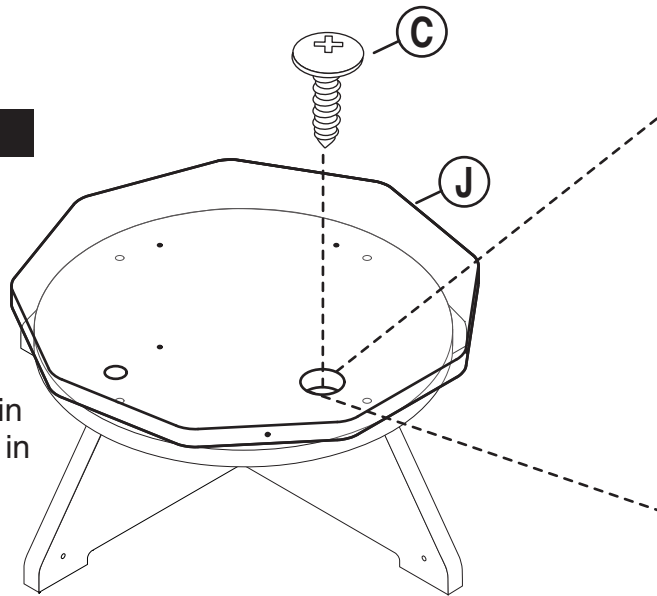
- 4**

Align large screw holes on **Spinner Plate Assembly (J)** with one of the four corresponding holes on the **X-Base Assembly**.



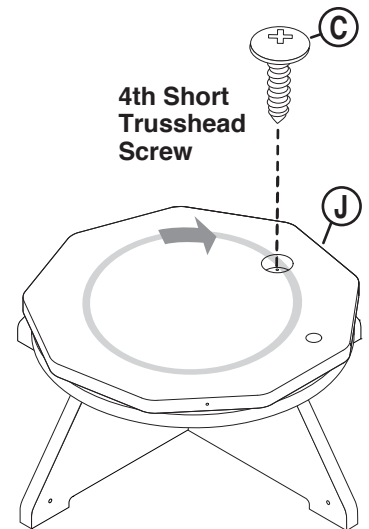
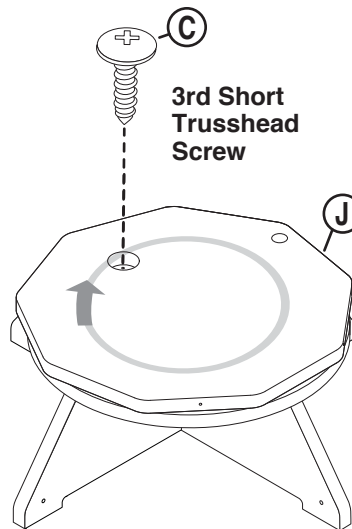
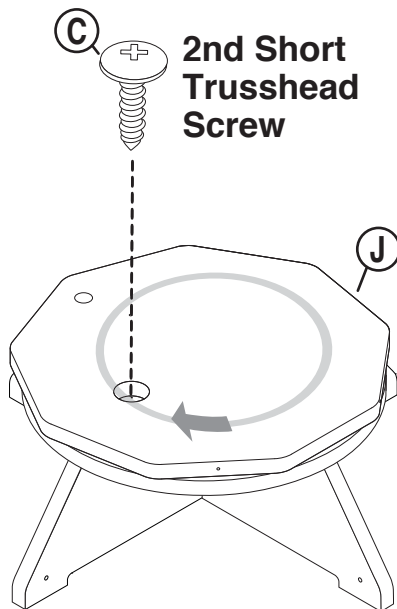
ASSEMBLY

- 5** Attach **Spinner Plate Assembly (J)** to **X-Base Assembly** by using (1) **Short Trushead Screw (C)** through large screw hole in **Spinner Plate (J)** to hole in **X-Base Assembly**. **DO NOT tighten completely!**



- 6** Turn **Spinner Plate Assembly (J)** 90° to continue attachment to **X-Base Assembly**, slight positioning adjustment may be necessary to find hole. To attach **Spinner Plate (J)**, use 2nd **Short Trushead Screw (C)** through large hole to corresponding hole of X-Base Assembly.

- 7** Repeat Step 6 for attaching **Spinner Plate Assembly (J)** to **X-Base Assembly** using 3rd & 4th **Short Trushead Screws (C)**. Tighten all screws



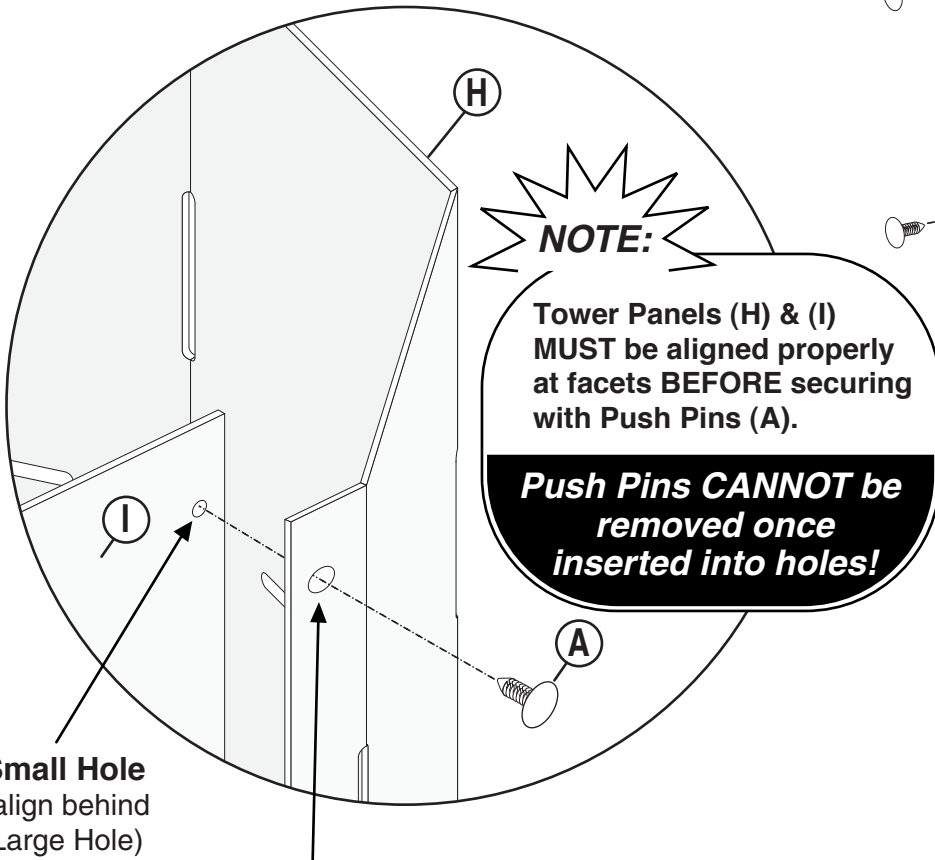
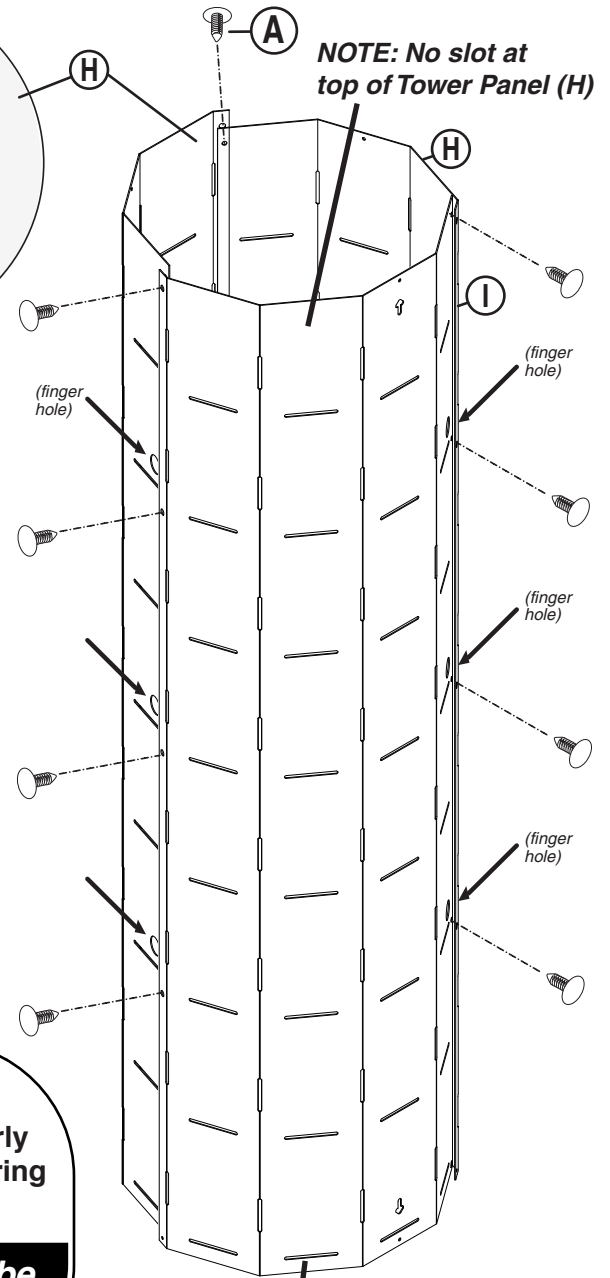
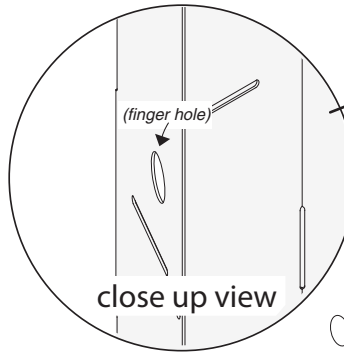
8

STOP!

STOP! If you are installing casters, please refer to instruction sheet #14532 enclosed in your caster kit.

ASSEMBLY

- 9** **A.** Peel protective masking off (2) **3-facet Tower Panels (H)**, and (1) **4-facet Tower Panel (I)** before assembly.
- B.** Overlap each **Tower Panel (H, I)** so the large hole of facet lies outside the small hole of adjacent panel. (see figure **RIGHT**)
- C.** Use Large Finger Holes (see figure **RIGHT**) to hold **Tower Panels (H, I)** tightly together while installing **Push Pins (A)**
- D.** Join (3) **Tower Panels (H, I)** together using (12) **Push Pins (A)**. (see figure **BELOW**)



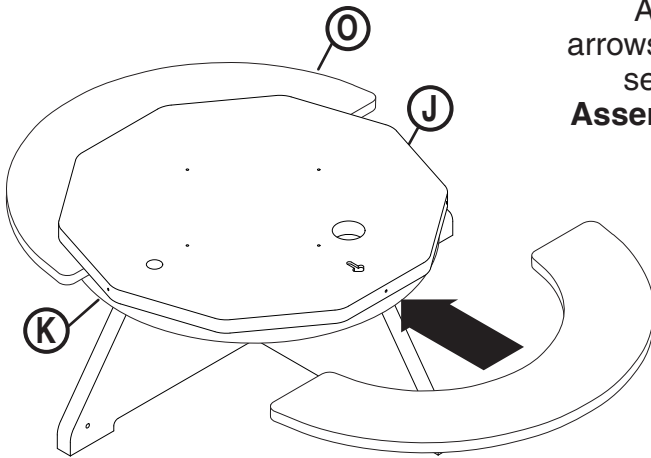
Small Hole
(align behind Large Hole)

Facet with Large Hole
(align in front of Small Hole)

NOTE: Slot at bottom of Tower Panel (H)

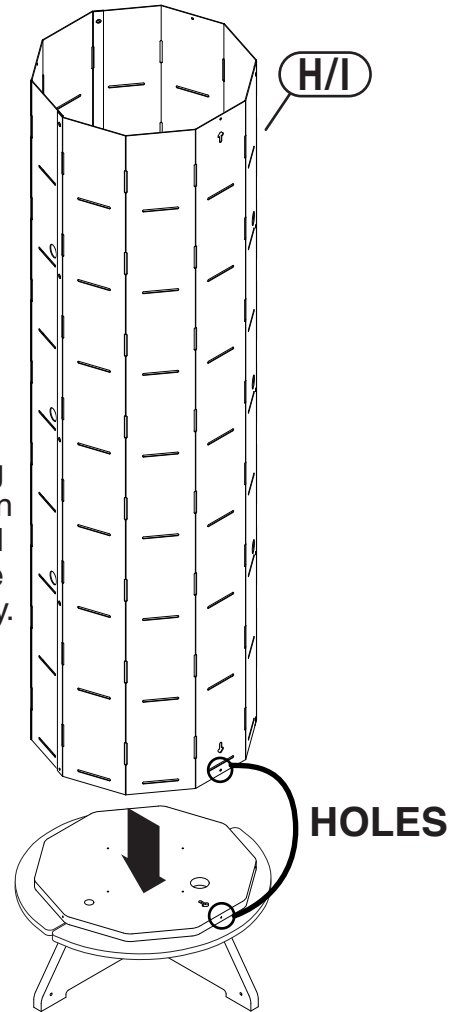
ASSEMBLY

- 10** This step will support **Tower Panel Assembly (H/I)** up for installation to **Base Assembly**. Insert **(2) Tower Helpers (O)** in-between **Spinner Plate Assembly (J)** and **Base (K)**, as shown below.

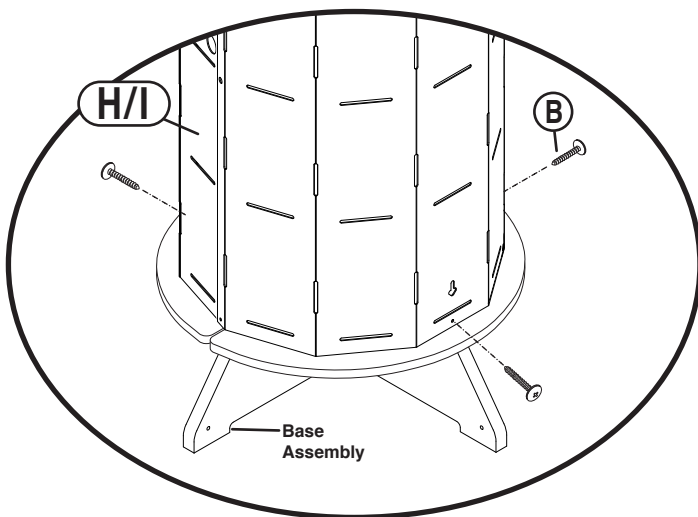


11

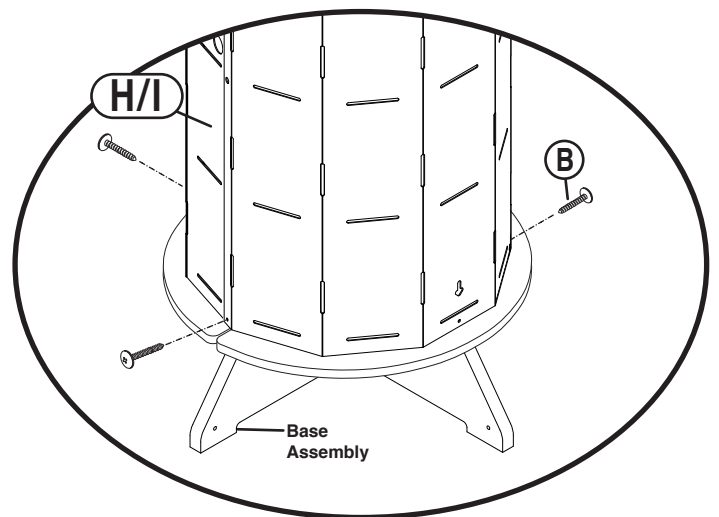
Align corresponding arrows and holes up then set the **Tower Panel Assembly (H/I)** onto the **Base Assembly**.



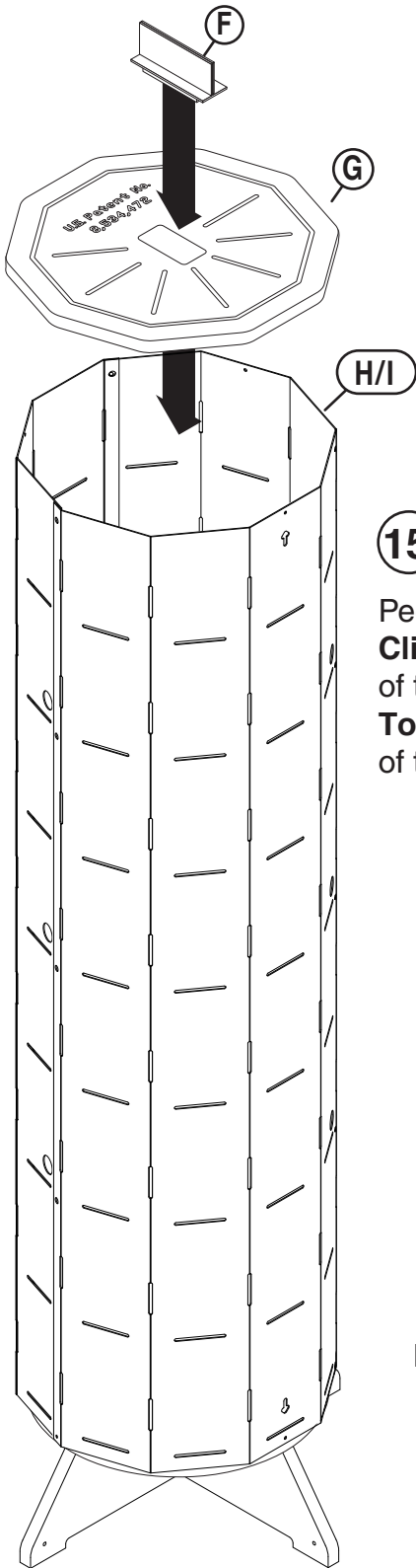
- 12** Secure **Tower Panel Assembly (H/I)** to **Base Assembly** at middle holes of **Tower Panel Assembly**. Attach **Tower Panels** to **Spinner Plate** edge with **(3) Long Trusshead Screws (B)**. **DO NOT** tighten completely!



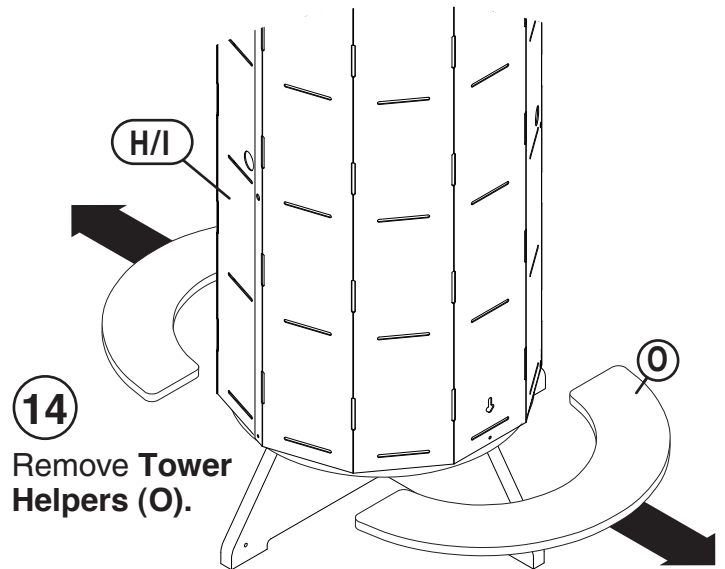
- 13** Continue to secure **Tower Panel Assembly (H/I)** to **Base Assembly** at corner holes of **Tower Panel Assembly**. Attach panels to **Spinner Plate** edge with **(3) Long Trusshead Screws (B)** tighten all 6 securely.



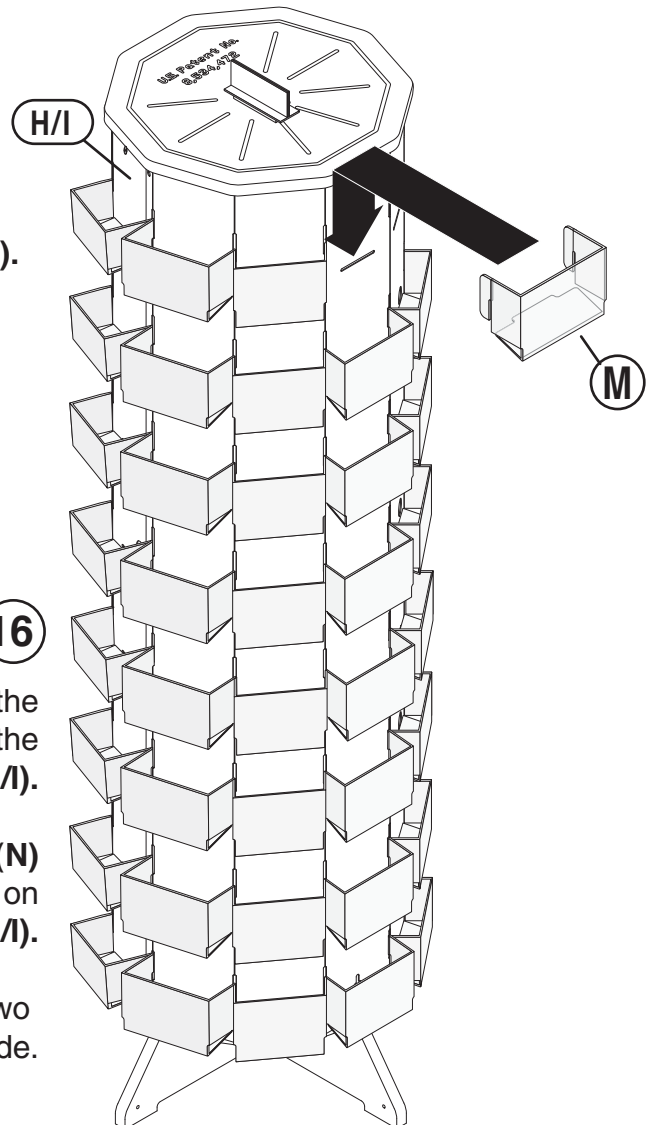
ASSEMBLY



- 15** Peel masking off **Header Clip (F)** and secure to the center of the **Top Cap (G)**. Lower **Top Cap (G)** on to the top of the **Tower Panel Assembly (H/I)**.



- 14** Remove **Tower Helpers (O)**.



- 16** Attach **Pockets (N)** by hooking the tabs into the vertical slots in the **Tower Panel Assembly (H/I)**.
Lock bottom tongue of **Pockets (N)** into the horizontal slots on the **Tower Panel Assembly (H/I)**.
Each vertical slot holds two **Pockets (N)** side-by-side.