

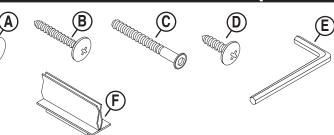
ASSEMBLY INSTRUCTIONS

PARTS BAG

UPC 1456

Double Icon 144 Pocket Spinner

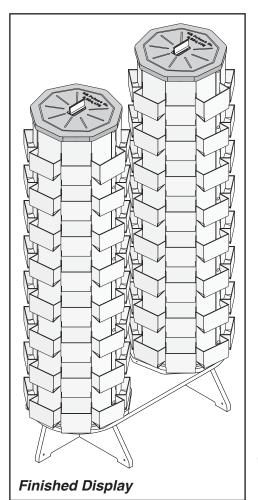
Long Trusshead Screw Connector Bolt Short Trusshead Screw Hex Wrench	8 8 1	Reference A B C D E
Header Clip	2	F



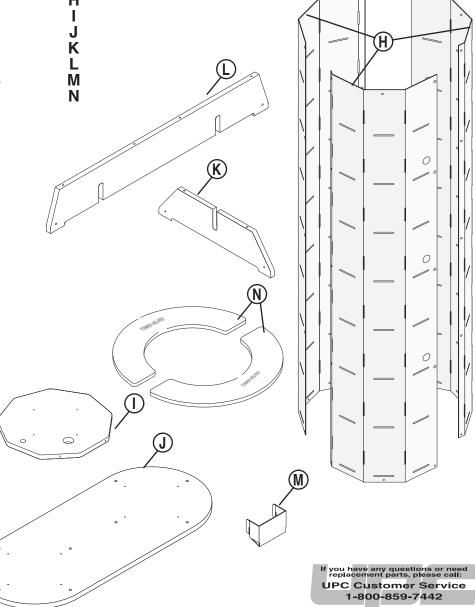
TOOLS REQUIRED: #2 Phillips Screwdriver

PARTS LIST

PART	Quantity	Reference
Top Cap	2	G
Tower Panel	6	Н
Spinner Plate Assembly	2	I
Base	1	J
X-Base Lower	2	K
X-Base Upper	1	L
Racks	144	M
Tower Helper	2	N



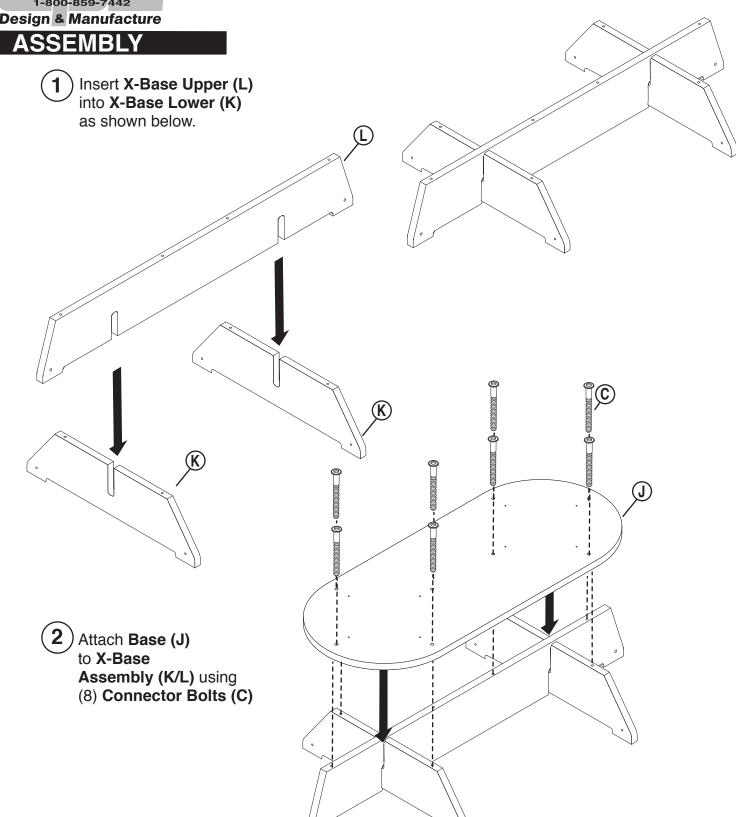
Revised 03/23/15



U.S. PATENT NO. 8,534,472 Design & Manufacture

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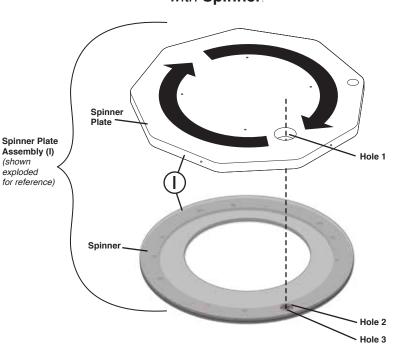
Design & Manufacture

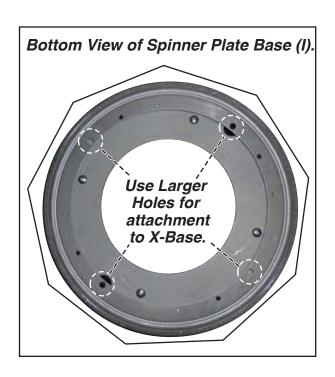


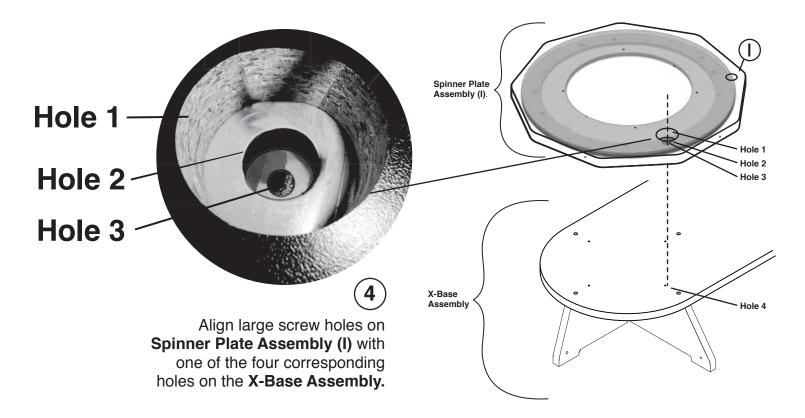
(shown

exploded

Spin and align the large holes in Spinner Plate with Spinner.

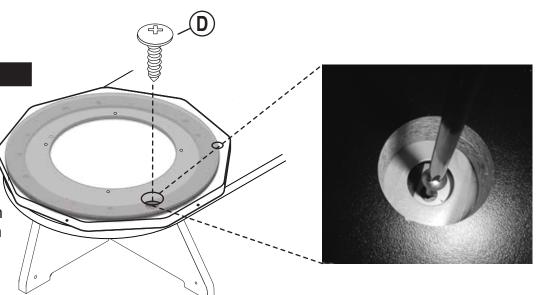






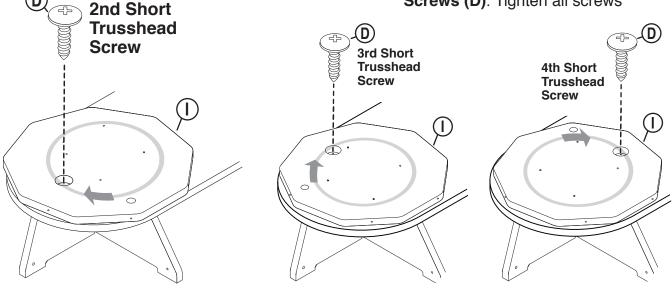


Attach Spinner Plate
Assembly (I) to
X-Base Assembly
by using (1) Short
Trusshead Screw (D)
through large screw hole in
Spinner Plate (I) to hole in
X-Base Assembly.
DO NOT tighten
completely!



Turn Spinner Plate Assembly (I) 90° to continue attachment to X-Base Assembly, slight positioning adjustment may be necessary to find hole. To attach Spinner Plate (I), use 2nd Short Trusshead Screw (D) through large hole to corresponding hole of X-Base Assembly.

Repeat Step 6 for attaching
Spinner Plate Assembly (I) to
X-Base Assembly using
3rd & 4th Short Trusshead
Screws (D). Tighten all screws





STOP! If you are installing casters, please refer to instruction sheet **#14562** enclosed in your caster kit.



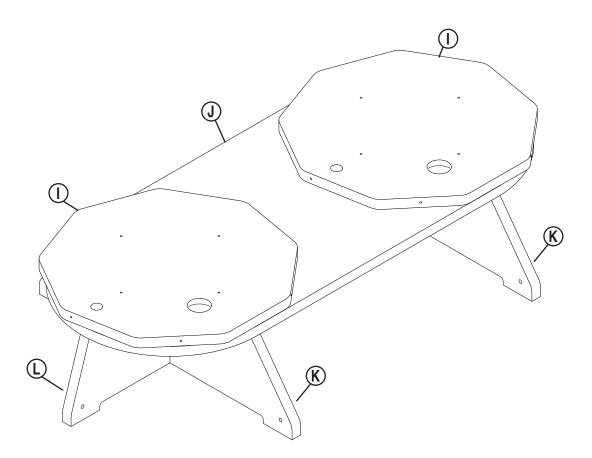
Design & Manufacture

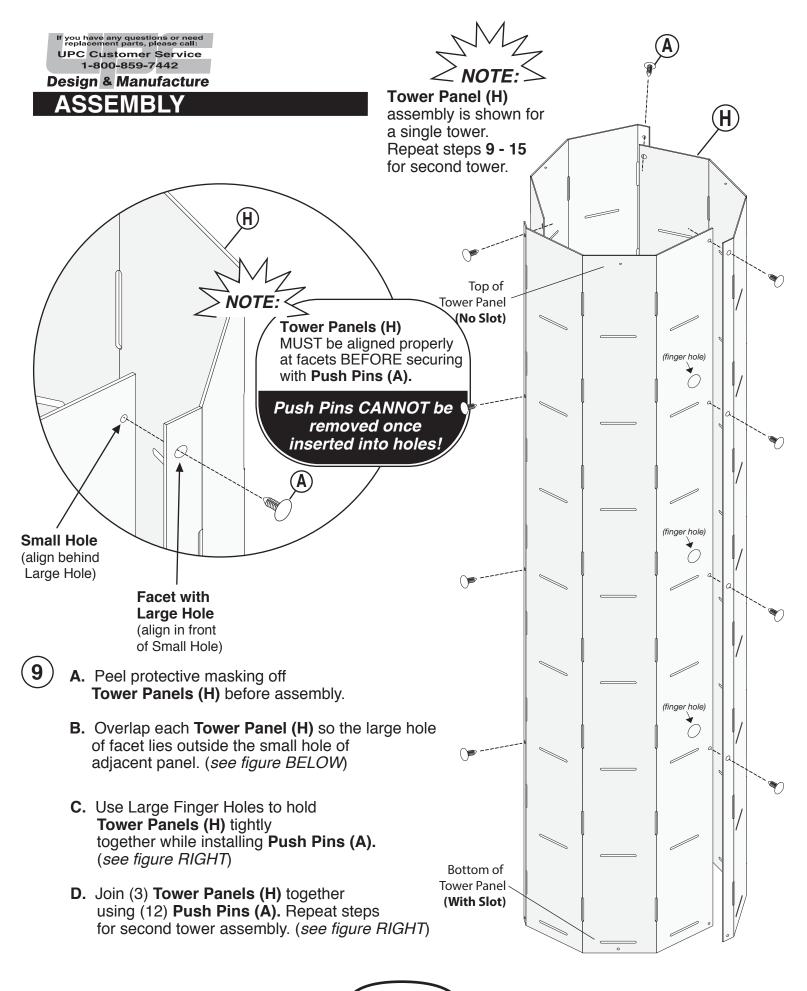
ASSEMBLY

NOTE:

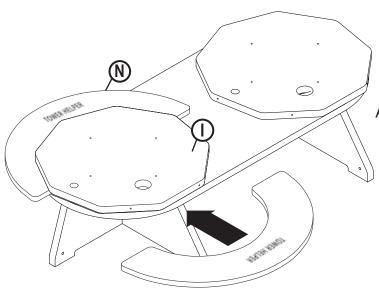
Repeat steps 3 - 7 for second spinner plate assembly.

Finished X-Base assembly.



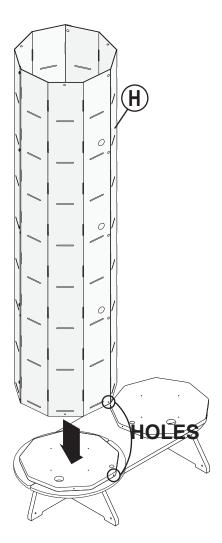


This step will support Tower Panel
Assembly (H) for installation to Base
Assembly. Insert (2) Tower Helpers (N)
under Spinner Plate (I) on base,
as shown below.

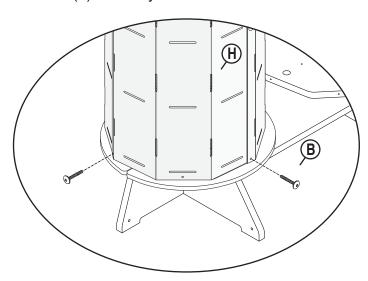


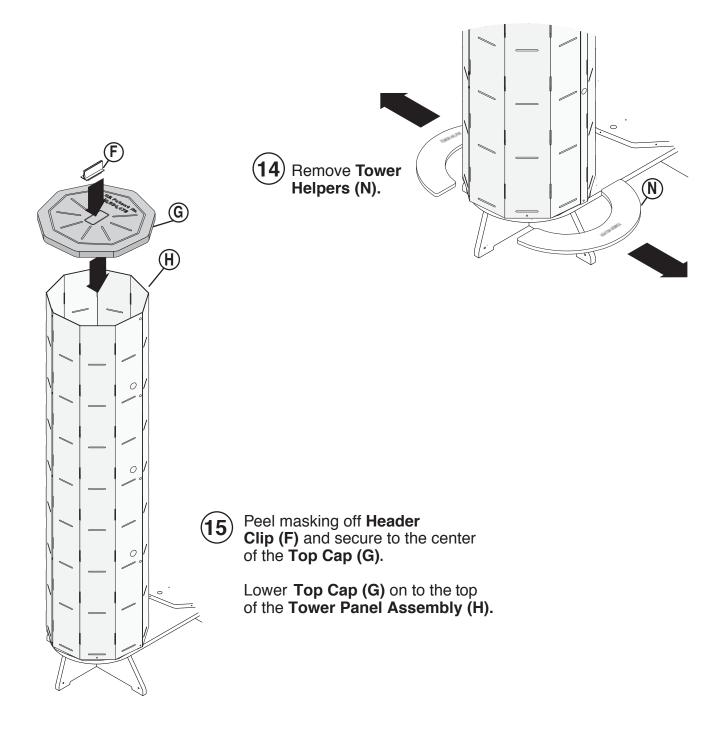
Align corresponding holes and set the **Tower Panel Assembly (H)** onto the Base Assembly.

(11)



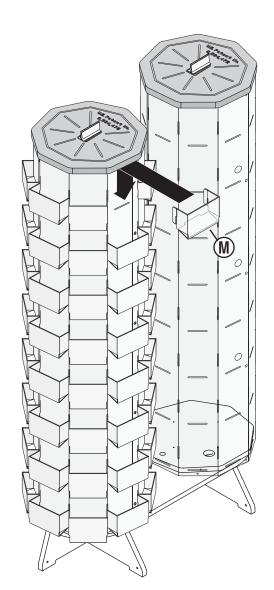
- Secure Tower Panel Assembly (H) to Base Assembly at middle holes of Tower Panel Assembly. Attach Tower Panels to Spinner Plate edge with (3) Long Trusshead Screws (B). DO NOT tighten completely!
- (H)
- Continue to secure Tower Panel
 Assembly (H) to Base Assembly at
 corner holes of Tower Panel Assembly.
 Attach panels to Spinner Plate edge with
 (3) Long Trusshead Screws (B). Tighten
 all (6) securely.







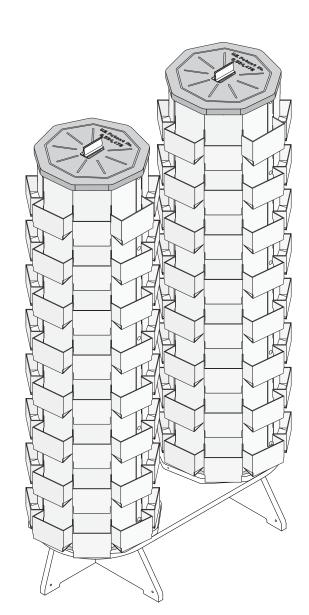
Tower Panel (H) assembly is shown for a single tower. Repeat steps **9 - 15** for second tower.



Attach Racks (M) by hooking the tabs into the vertical slots in the Tower Panels (H).

Lock bottom tongue of **Racks (M)** into the horizontal slots on the **Tower Panels (H).**

Each vertical slot holds two **Racks (M)** side-by-side.



Completed assembly.