

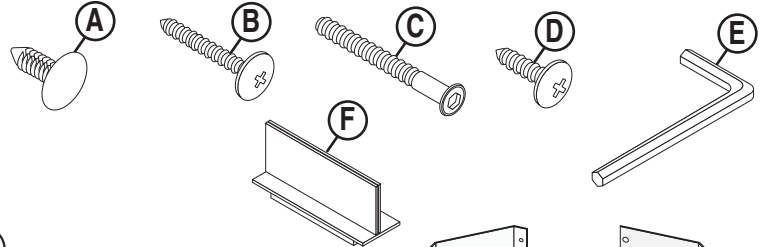
# UPC ASSEMBLY INSTRUCTIONS

Design & Manufacture

Thank you for your purchase of one of many fine products designed & manufactured by UPC. We have made every effort to make your assembly easy, clear & hassle free. For more information or if you have any questions contact customer service at 1-800-859-7442.

## PARTS BAG UPC 1453A Icon 72 Pocket Spinner

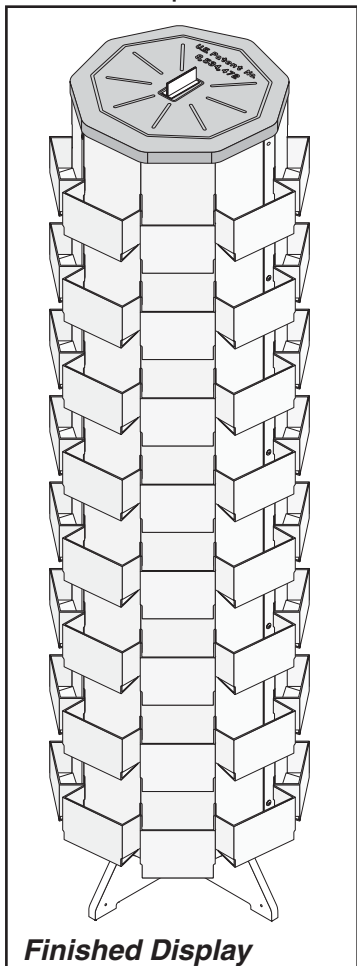
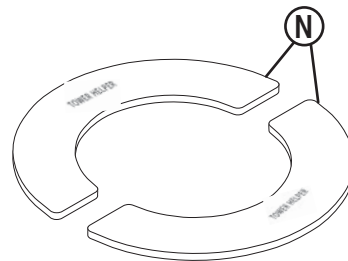
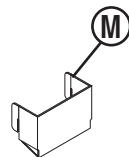
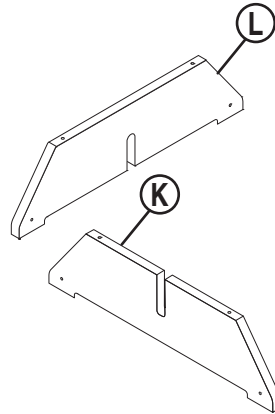
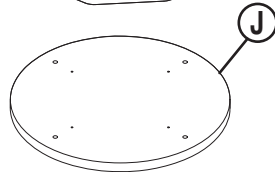
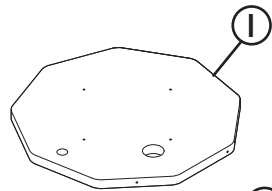
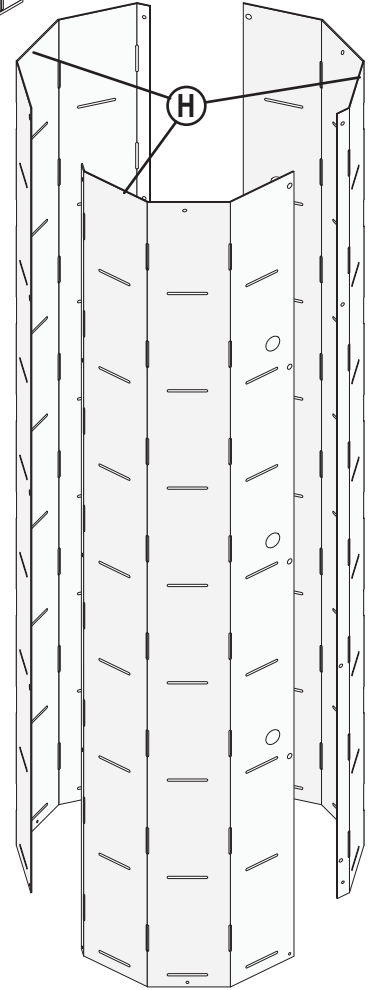
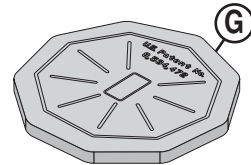
PART	Quantity	Reference
Push Pin	13 (1 extra)	A
Long Trusshead Screw	6	B
Connector Bolt	4	C
Short Trusshead Screw	4	D
Hex Wrench	1	E
Header Clip	1	F



**TOOLS REQUIRED: #2 Phillips Screwdriver**

## PARTS LIST

PART	Quantity	Reference
Top Cap	1	G
Tower Panel	3	H
Spinner Plate Assembly	1	I
Base	1	J
X-Base Lower	1	K
X-Base Upper	1	L
Pockets	72	M
Tower Helper	2	N



Finished Display



Watch the Instructional Video!

<http://goo.gl/Z3AAcf>

If you have any questions please call:  
UPC Customer Service

1-800-859-7442

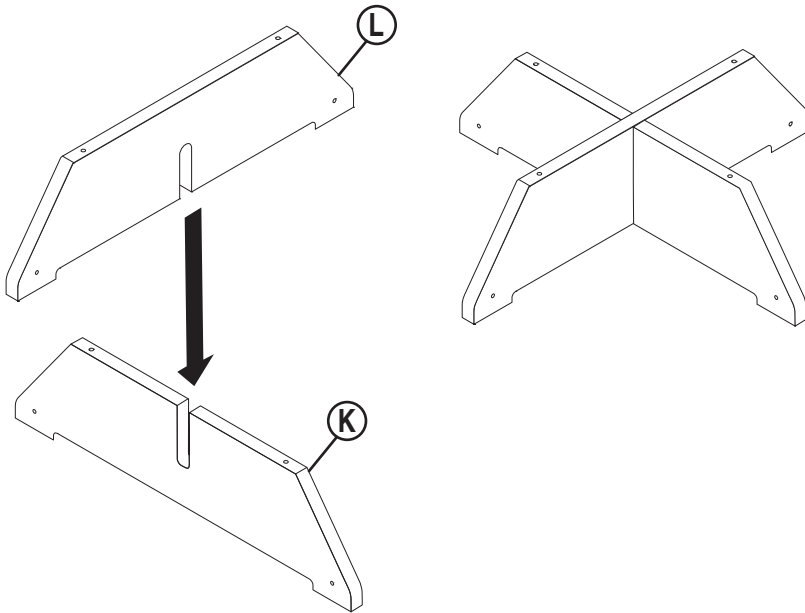
Design & Manufacture

[upcdisplays.com](http://upcdisplays.com)

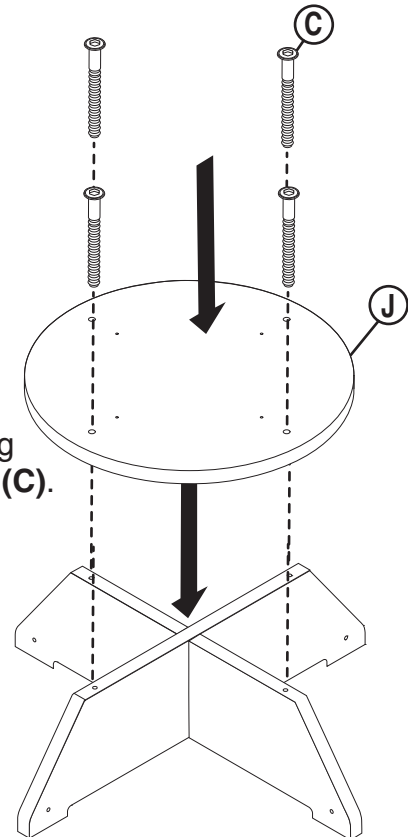
U.S. PATENT NO.  
8,534,472

## ASSEMBLY

- 1 Insert **X-Base Upper (L)** into **X-Base Lower (K)** as shown below.

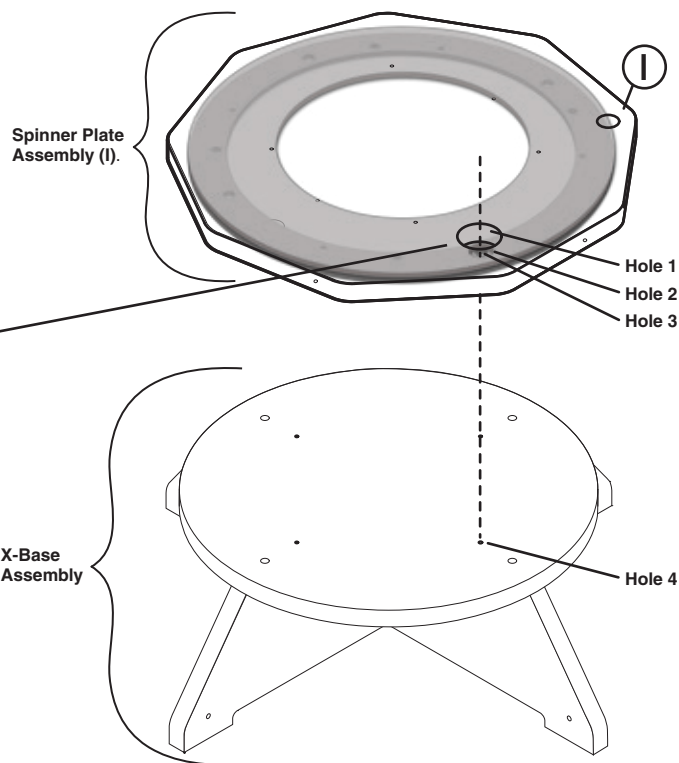
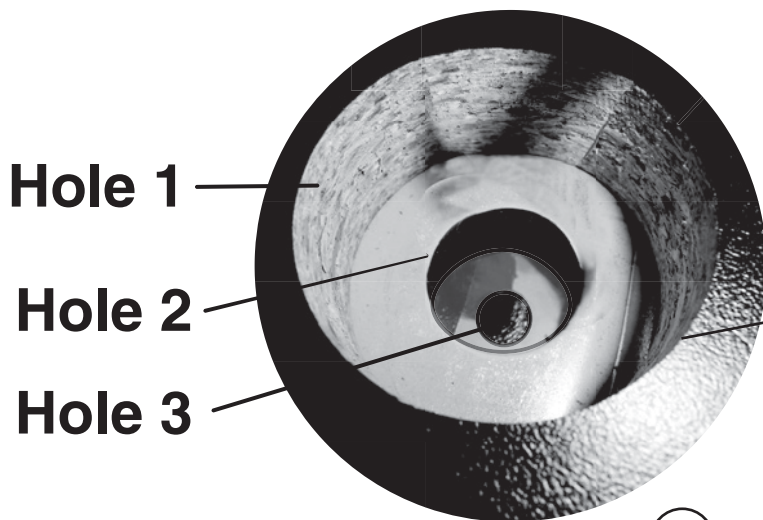
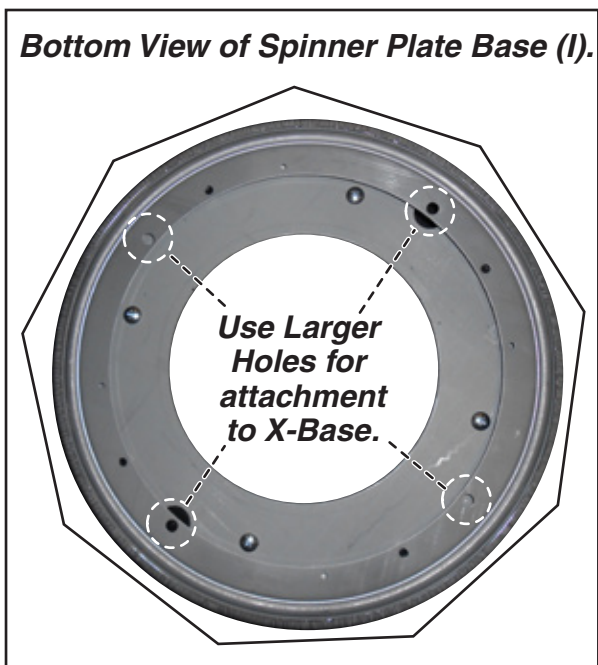
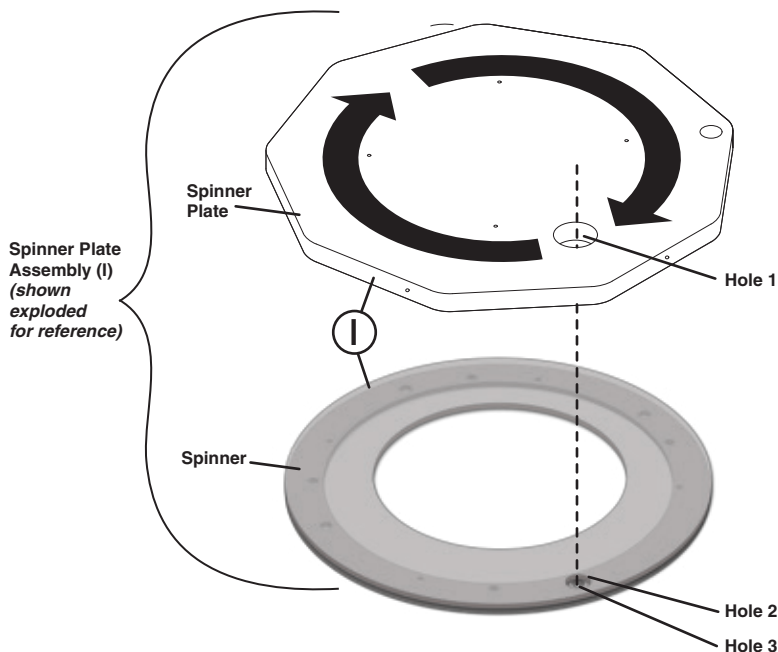


- 2 Attach **Base (J)** to **X-Base Assembly (K/L)** using (4) **Connector Bolts (C)**.



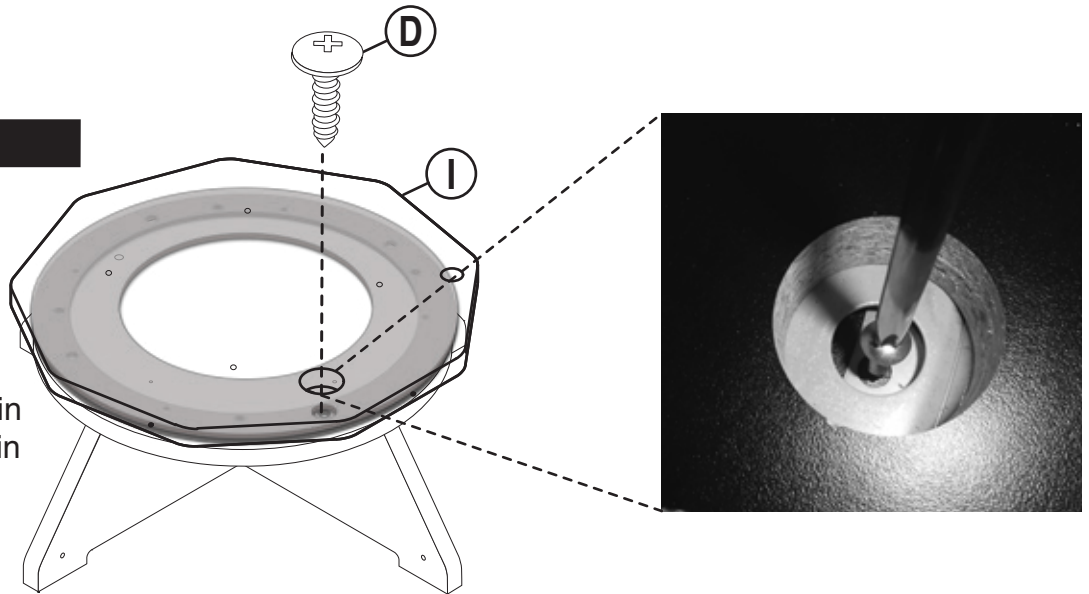
# ASSEMBLY

- 3 Spin and align the large holes in **Spinner Plate** with **Spinner**.



- 4 Align large screw holes on **Spinner Plate Assembly (I)** with one of the four corresponding holes on the **X-Base Assembly**.

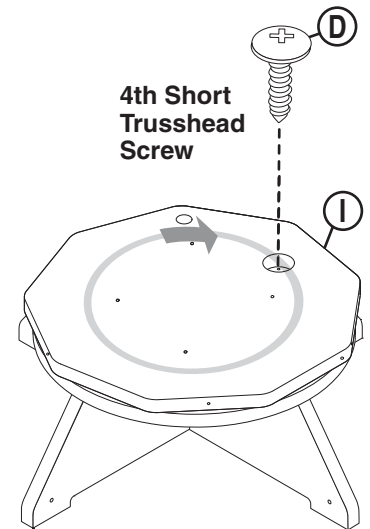
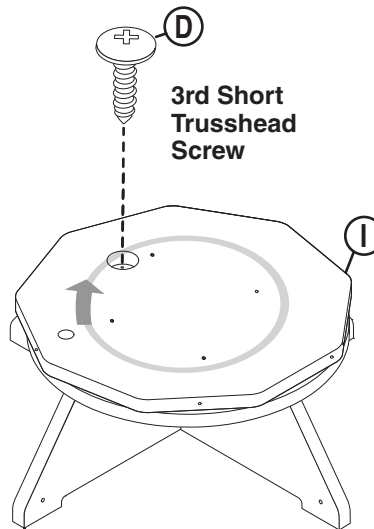
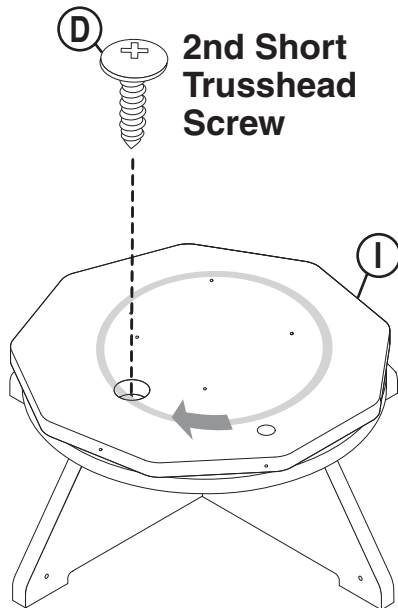
## ASSEMBLY



- 5** Attach **Spinner Plate Assembly (I)** to **X-Base Assembly** by using (1) **Short Trushead Screw (D)** through large screw hole in **Spinner Plate (I)** to hole in **X-Base Assembly**. **DO NOT tighten completely!**

- 6** Turn **Spinner Plate Assembly (I)** 90° to continue attachment to **X-Base Assembly**, slight positioning adjustment may be necessary to find hole. To attach **Spinner Plate (I)**, use 2nd **Short Trushead Screw (D)** through large hole to corresponding hole of **X-Base Assembly**.

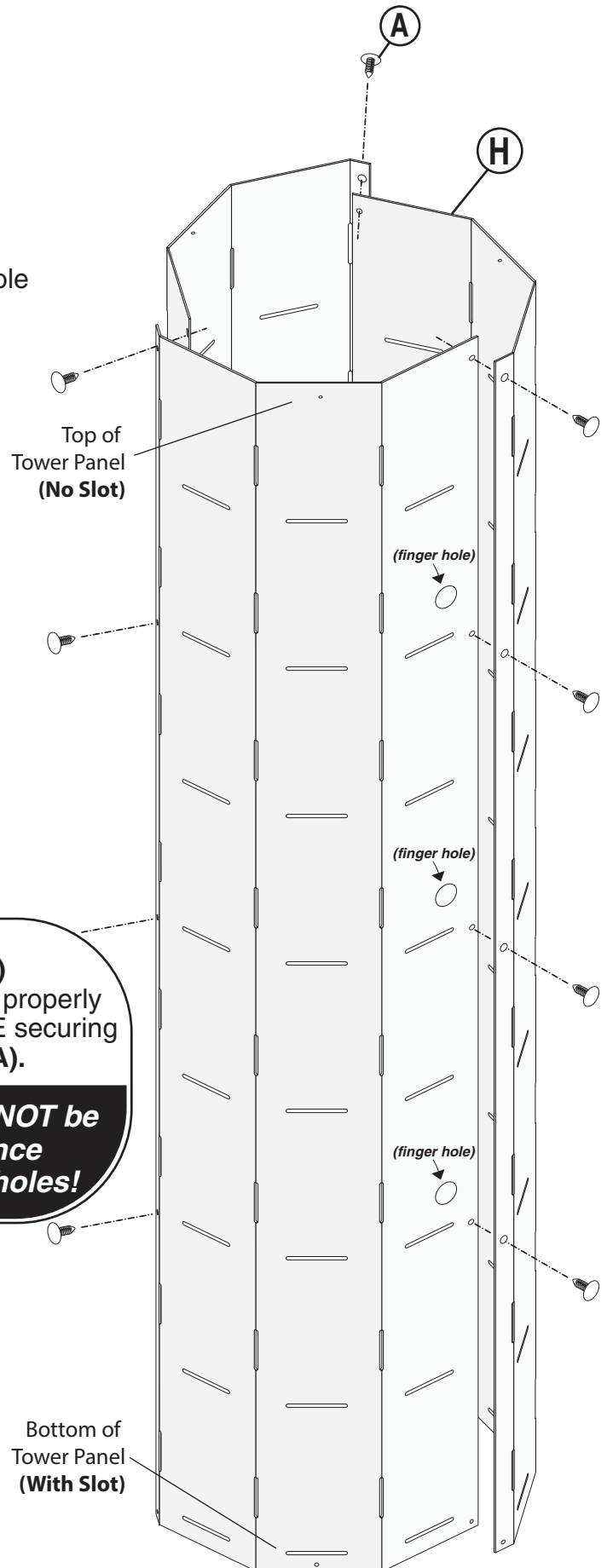
- 7** Repeat Step 6 for attaching **Spinner Plate Assembly (I)** to **X-Base Assembly** using 3rd & 4th **Short Trushead Screws (D)**. Tighten all screws



**8 STOP!** If you are installing casters, please refer to instruction sheet #14532 enclosed in your caster kit.

## ASSEMBLY

- 9 A. Peel protective masking off **Tower Panels (H)** before assembly.
- B. Overlap each **Tower Panel (H)** so the large hole of facet lies outside the small hole of adjacent panel. *(see figure RIGHT)*
- C. Use Large Finger Holes *(see figure RIGHT)* to hold **Tower Panels (H)** tightly together while installing **Push Pins (A)**.
- D. Join (3) **Tower Panels (H)** together using (12) **Push Pins (A)**. *(see figure BELOW)*



### NOTE:

**Tower Panels (H)** MUST be aligned properly at facets BEFORE securing with **Push Pins (A)**.

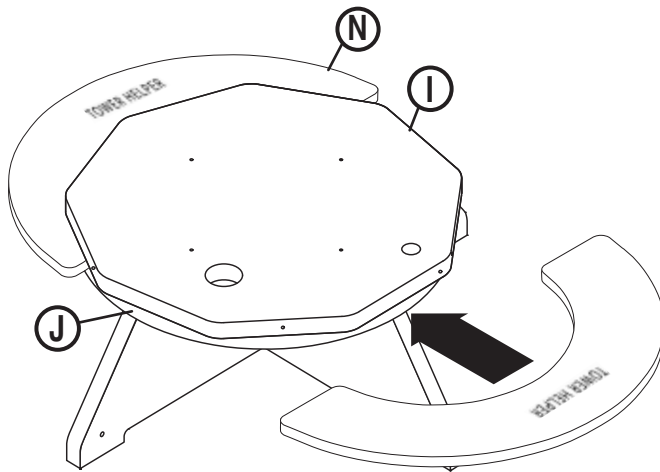
**Push Pins CANNOT be removed once inserted into holes!**

**Small Hole**  
(align behind Large Hole)

**Facet with Large Hole**  
(align in front of Small Hole)

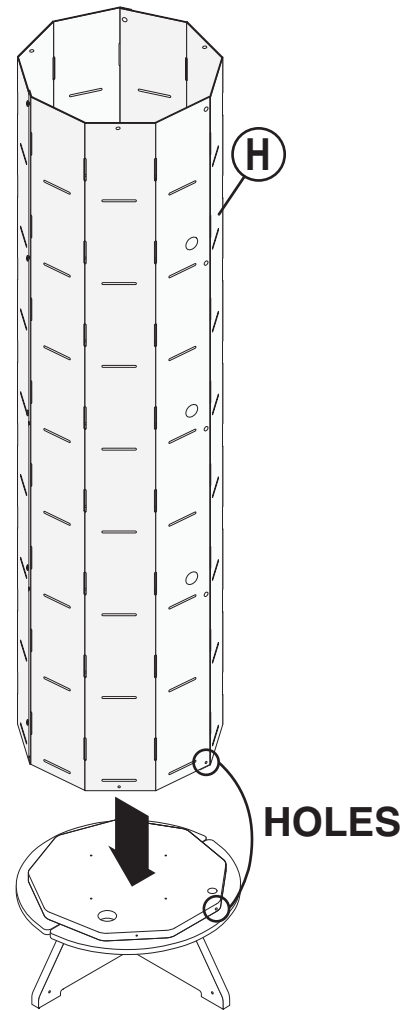
## ASSEMBLY

- 10** This step will support **Tower Panel Assembly (H)** up for installation to **Base Assembly**. Insert (2) **Tower Helpers (N)** in-between **Spinner Plate Assembly (I)** and **Base (J)**, as shown below.

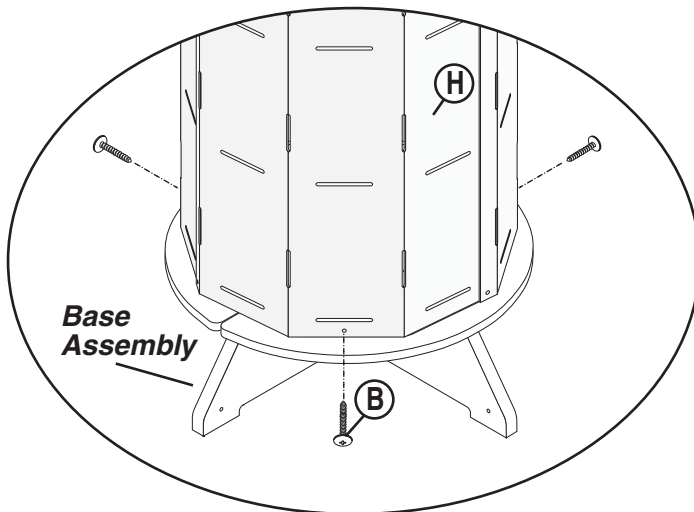


**11**

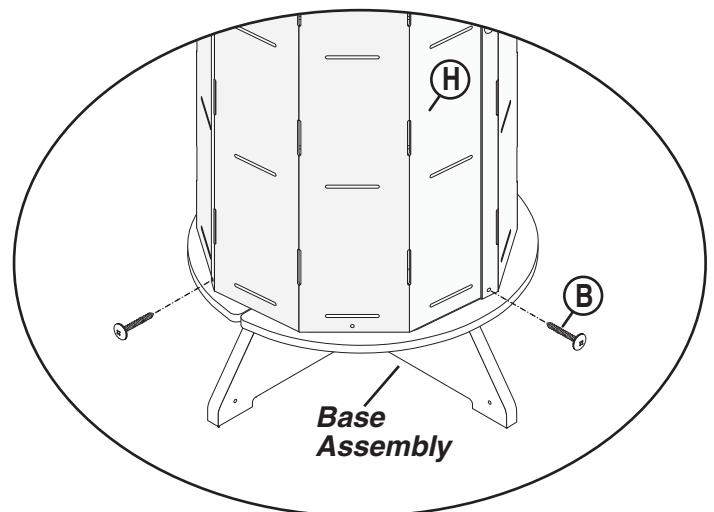
- Align corresponding holes and set the **Tower Panel Assembly (H)** onto the **Base Assembly**.



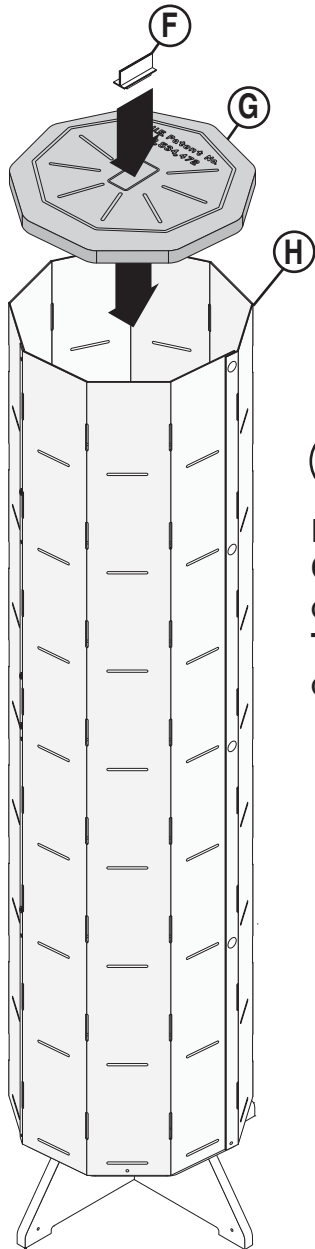
- 12** Secure **Tower Panel Assembly (H)** to **Base Assembly** at middle holes of **Tower Panel Assembly**. Attach **Tower Panels** to **Spinner Plate** edge with (3) **Long Trusshead Screws (B)**. **DO NOT** tighten completely!



- 13** Continue to secure **Tower Panel Assembly (H)** to **Base Assembly** at corner holes of **Tower Panel Assembly**. Attach panels to **Spinner Plate** edge with (3) **Long Trusshead Screws (B)**. Tighten all (6) securely.

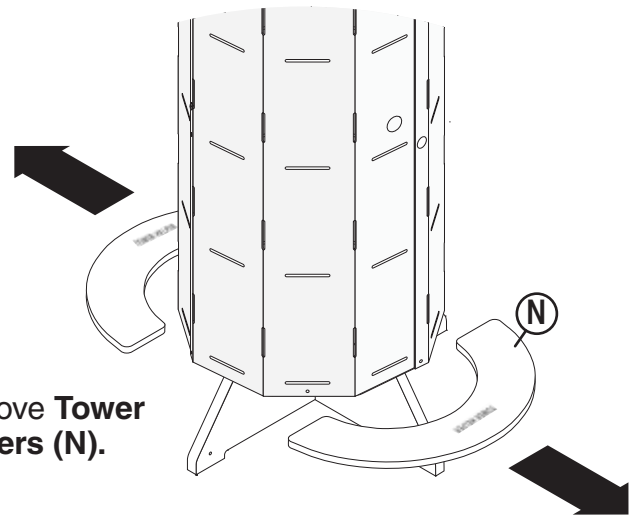


# ASSEMBLY



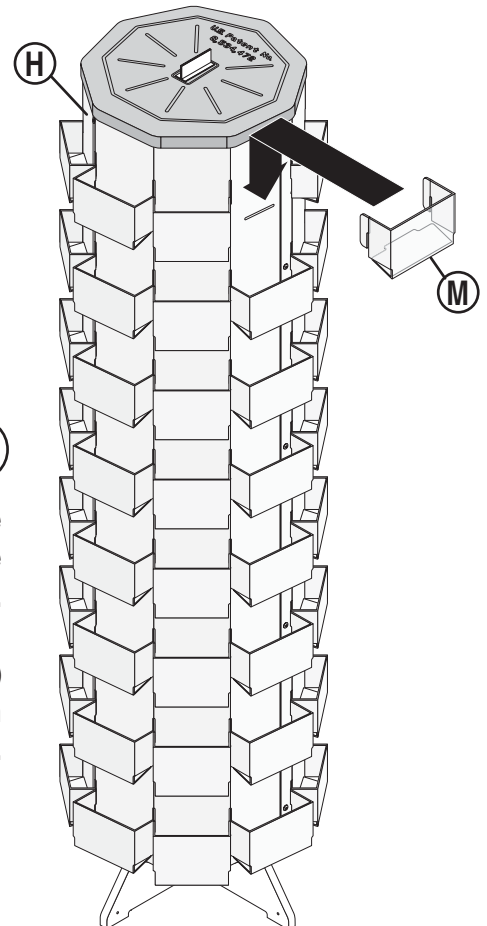
15

Peel masking off **Header Clip (F)** and secure to the center of the **Top Cap (G)**. Lower **Top Cap (G)** on to the top of the **Tower Panel Assembly (H)**.



14

Remove **Tower Helpers (N)**.



16

Attach **Pockets (M)** by hooking the tabs into the vertical slots in the **Tower Panels (H)**.

Lock bottom tongue of **Pockets (M)** into the horizontal slots on the **Tower Panels (H)**.

Each vertical slot holds two **Pockets (M)** side-by-side.