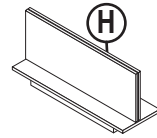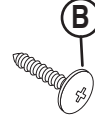# UPC Design & Manufacture
ASSEMBLY INSTRUCTIONS
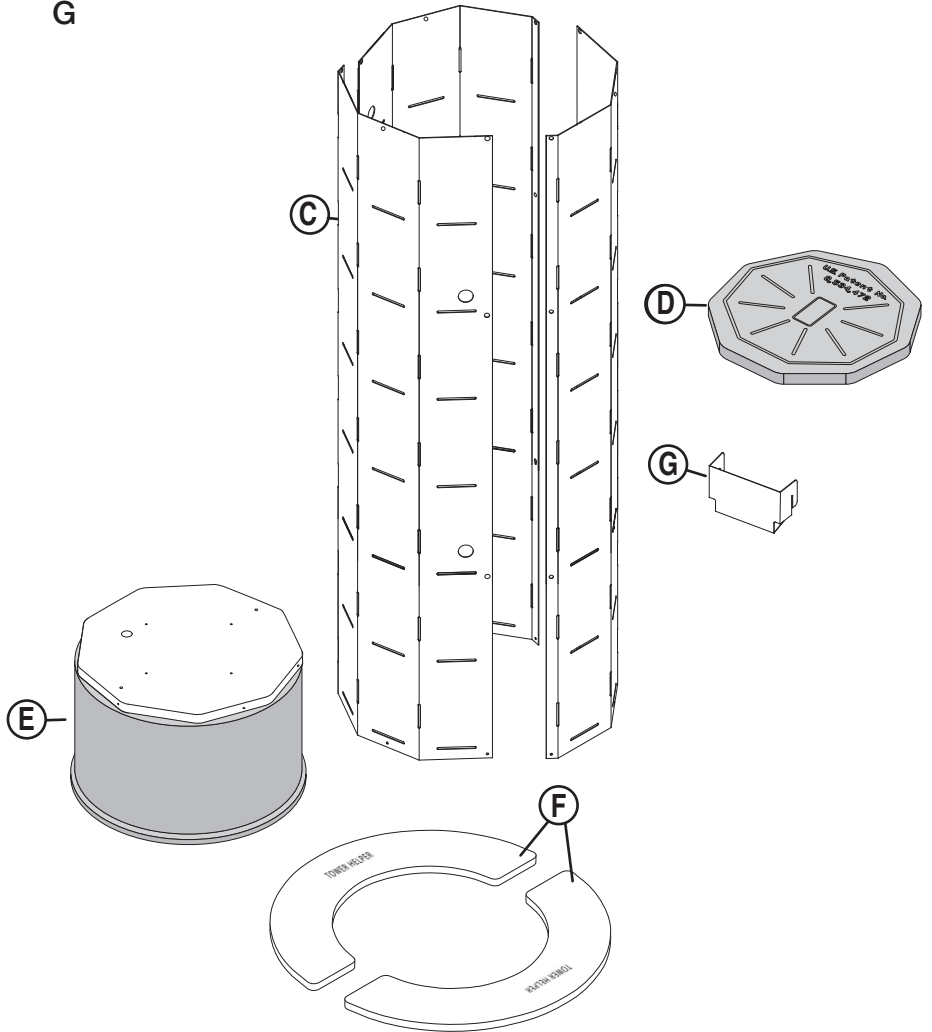
PARTS BAG 4061A Single 63 Pkt. Tower

PART	Quantity	Reference
Push Pin	10 (1 Extra)	A
Trusshead Screw	6	B
Header Clip	1	H
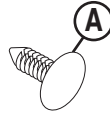
PARTS LIST

PART	Quantity	Reference
Tower Panel	3	C
Top	1	D
Base	1	E
Tower Helper	2	F
Rack	63	G

IMPORTANT: Peel protective masking off All Panels before assembly.

Finished Display

ASSEMBLY

1 Remove (2) screws from **Base (E)** and discard before beginning assembly.
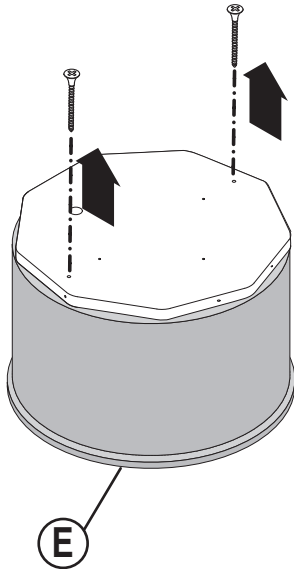
2

A. Peel protective masking off **Tower Panels (C)** before assembly.

B. Overlap each **Tower Panel (C)** so the large hole of facet lies outside the small hole of adjacent panel. *(see figure RIGHT)*

C. Use Large Finger Holes *(see figure RIGHT)* to hold **Tower Panels (C)** tightly together while installing **Push Pins (A).**

D. Join (3) **Tower Panels (C)** together using (9) **Push Pins (A).** *(see figure BELOW)*

C

(finger hole)

(finger hole)

E

C

NOTE:

Tower Panels (C) MUST be aligned properly at facets BEFORE securing with **Push Pins (A).**

Push Pins CANNOT be removed once inserted into holes!

A

Small Hole
(align behind Large Hole)

Facet with Large Hole
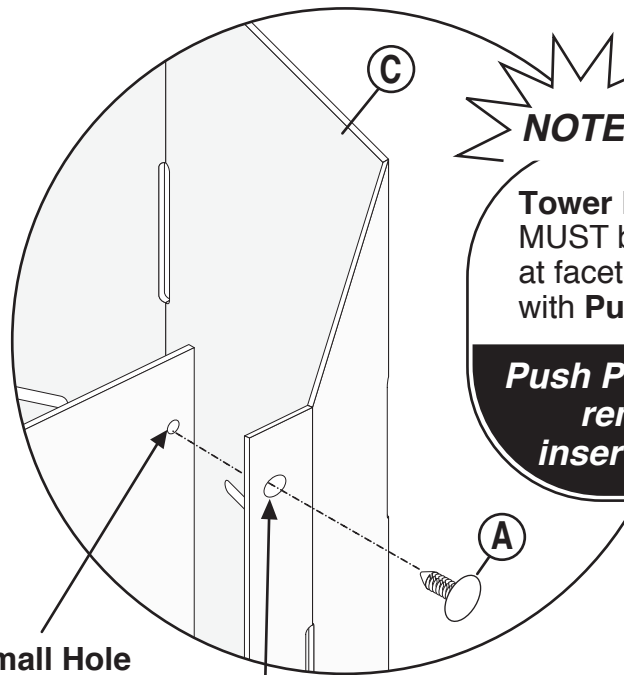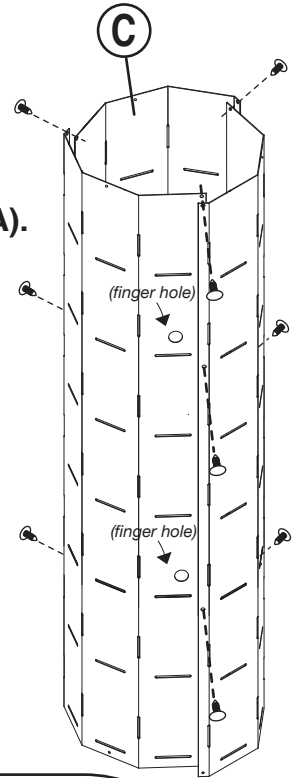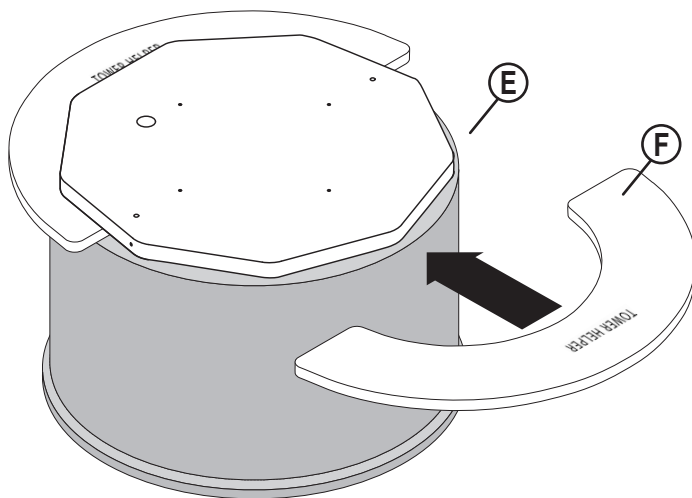(align in front of Small Hole)

A

U.S. PATENT NO. 8,534,472

If you have any questions or need
replacement parts, please call:
UPC Customer Service
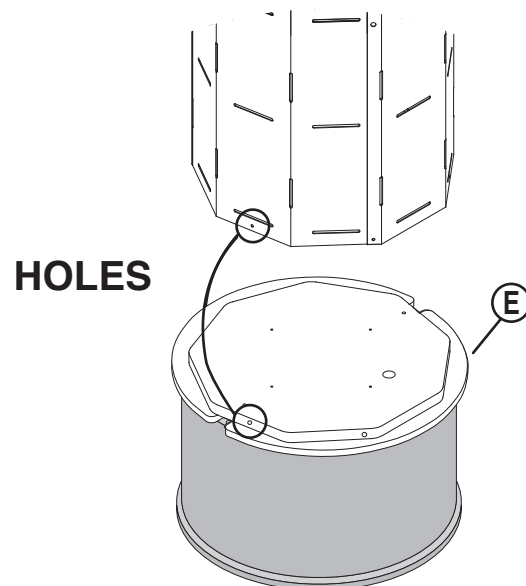**1-800-859-7442**

Design & Manufacture

ASSEMBLY

3 This step will hold **Tower Panel Assembly (C)** up for installation to **Base (E).** Insert (2) **Tower Helpers (F)** under spinner plate on **Base (E),** *as shown below.*
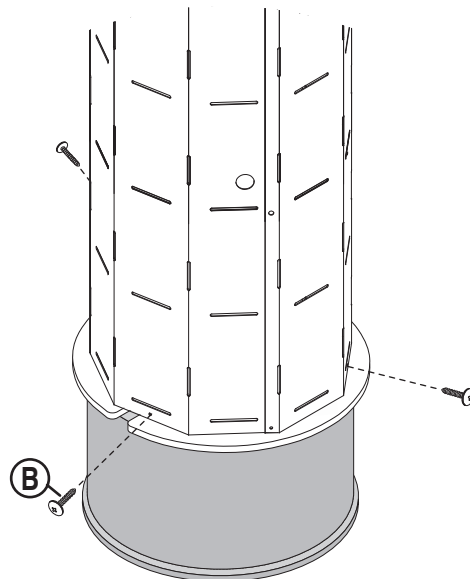

**4** Align corresponding holes and set the **Tower Panel Assembly (C)** onto the **Base (E).**

HOLES

5 Secure **Tower Panel Assembly (C)** to **Base (E)** at middle holes of Tower Panel Assembly. Attach Tower Panels to Spinner Plate edge with (3) **Trusshead Screws (B). DO NOT** tighten completely!

Ⓑ

6 Continue to secure **Tower Panel Assembly (C)** to **Base (E)** at corner holes of Tower Panel Assembly. Attach panels to Spinner Plate edge with (3) **Trusshead Screws (B).** Tighten all (6) securely.
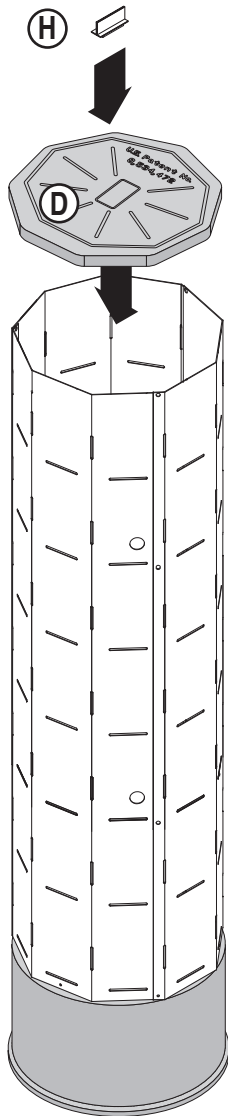
Ⓑ
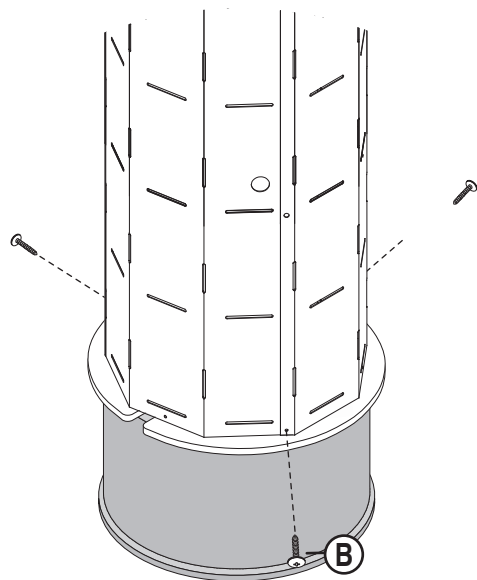
7 Remove **Tower Helpers (F).**

Ⓕ

UPC

Design & Manufacture

ASSEMBLY

8 Peel masking off of
Header Clip (H) and secure
to the center of the **Top (D)**

Lower **Top (D)** onto the top of
Tower Panel Assembly (C).

Ⓗ

Ⓓ

9

Attach **Racks (G)** by hooking the
tabs into the vertical slots in the
Tower Panels (C).

Lock bottom tongue of **Racks (G)**
into the horizontal slots on
the **Tower Panels (C).**

Each vertical slot holds two
Racks (G) side-by-side.

Ⓒ

Ⓖ