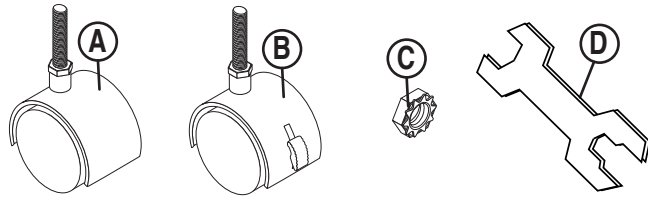


PARTS LIST UPC 72CR Standard Tower Caster Kit

PART	Quantity	Reference
Casters (non-locking)	2	A
Casters (locking)	3	B
Keps Nuts	5	C
Wrench	1	D



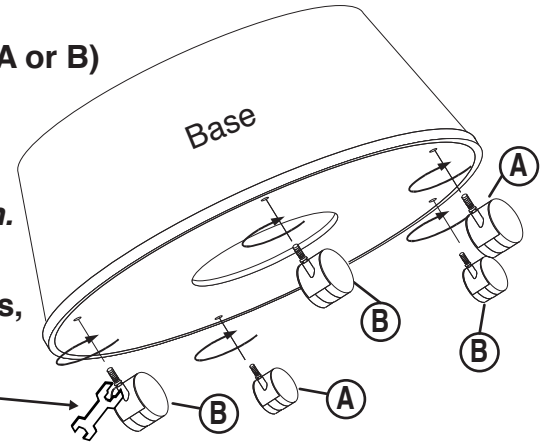
ASSEMBLY

- 1 Install **Casters (A & B)** by inserting threaded stem of **Caster (A or B)** through the bottom of the base. Use the hole in bottom of base to screw the **Keps Nuts (C)** onto the threaded stem of the **Casters (A & B)**. Tighten with **Wrench (D)**.

Note: location of Locking Casters (B) as shown.



NOTE: When tightening casters, use wrench on caster nut, as shown.

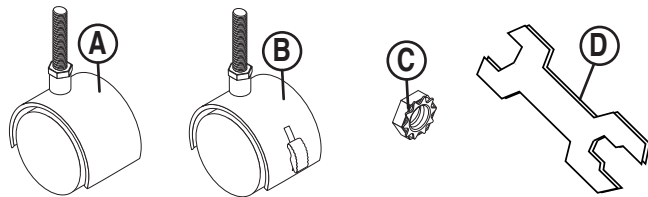


If you have any questions or need replacement parts, please call:
UPC Customer Service
1-800-859-7442
Design & Manufacture

Locking Casters (B)

PARTS LIST UPC 72CR Standard Tower Caster Kit

PART	Quantity	Reference
Casters (non-locking)	2	A
Casters (locking)	3	B
Keps Nuts	5	C
Wrench	1	D



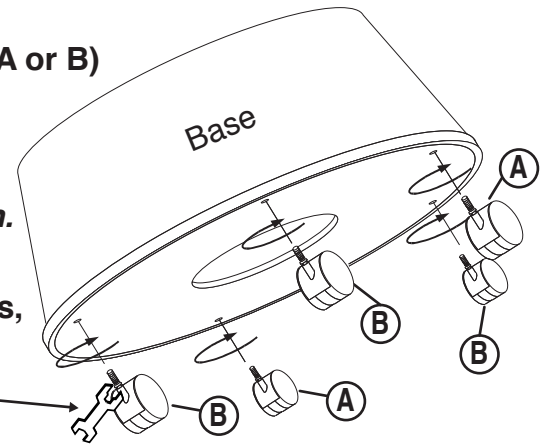
ASSEMBLY

- 1 Install **Casters (A & B)** by inserting threaded stem of **Caster (A or B)** through the bottom of the base. Use the hole in bottom of base to screw the **Keps Nuts (C)** onto the threaded stem of the **Casters (A & B)**. Tighten with **Wrench (D)**.

Note: location of Locking Casters (B) as shown.



NOTE: When tightening casters, use wrench on caster nut, as shown.



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Locking Casters (B)